



1973 CAR SHOP MANUAL

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Volume 1

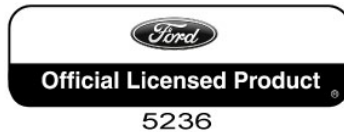
Chassis

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1973 CAR SHOP MANUAL

Volume I Chassis

Official Licensed Product

Ford Motor Company

5006

March 2002



Ford Marketing Corporation
Ford Customer Service Division
Service Technical Communications Department

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FOREWORD

This manual is divided into five volumes: 1 – Chassis, 2 – Engine, 3 – Electrical, 4 – Body, 5 – Maintenance and Lubrication. These volumes should provide Service Technicians with complete information covering normal service repairs on all 1973 model passenger cars built by the Ford Companies in the U. S. and Canada. As changes in the product occur. This information will be updated by Technical Service Bulletins. When issued, T.S.B. information always supersedes the information in the manual.

Information in each volume is grouped by system or component plus "General Service" part which contains information common to several similar components.

The table of contents on the first page of each volume indicates the general content of the book and provides a handy tab locator to make it easy to find the first page of each “Group.” That page will contain an index to “Parts” and the first page of each “Part” contains a detailed index which gives page location for each service operation covered. Page numbers are consecutive in each “Part.”

To make reference easier, information has been broken down into smaller units so that essentially there is now one “Part” for each component or system. Group numbers indicate the volume in which the group may be found.

Example: 11 – 02 – 21

Volume 1 – Group 11 – Part 02 – Page 21

Engine Diagnosis and Emission Systems diagnosis and service for 1973 model vehicles are covered in a separate publication (Form No. 365-12673F).

The descriptions and specifications in this manual were in effect at the time this manual was approved for printing. Ford Marketing Corporation reserves the right to discontinue models at any time, or change specifications or design, without notice and without incurring obligation.



Service Publications

Identification Codes

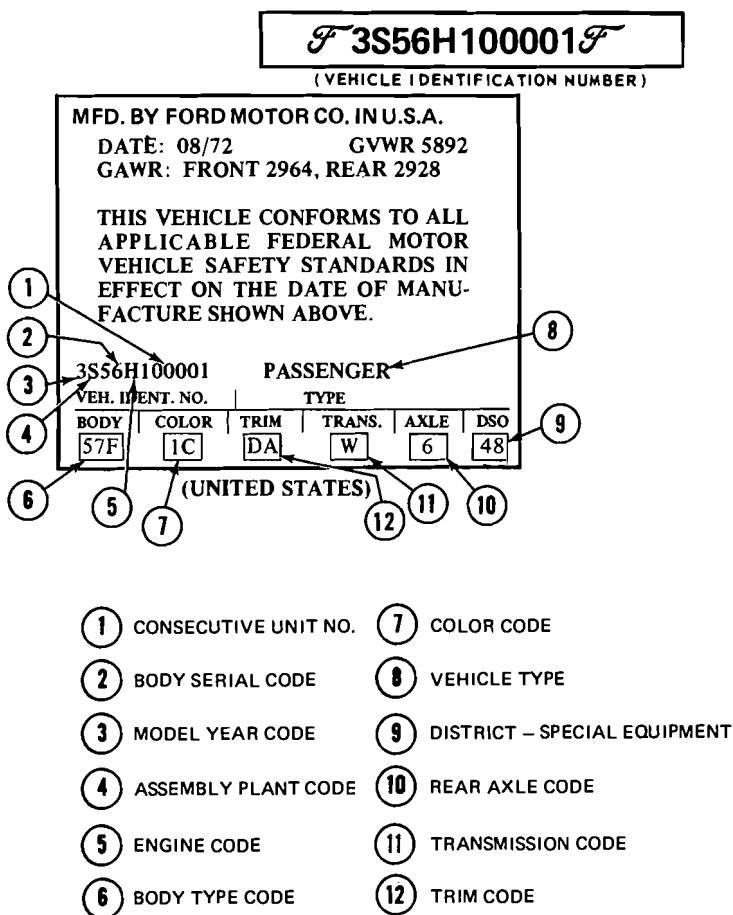
GROUP
10

OFFICIAL VEHICLE IDENTIFICATION NUMBER

The official Vehicle Identification

Number (VIN) (Fig. 1) for title and registration purposes is stamped on a metal tab that is fastened to the

instrument panel close to the windshield on the driver's side of the car and is visible from outside.



MFD. BY FORD MOTOR CO.
IN U.S.A.

DATE: 08/72

THIS VEHICLE MANUFACTURED
FOR EXPORT

VEH. IDENT. NO.		BODY	COL.
TRIM	AXLE	TRANS.	DSO

(EXPORT)

MFD. BY FORD MOTOR CO.
OF CANADA LTD. IN CANADA

DATE: 08/72 GVWR 5892
GAWR: FRONT 2964, REAR 2928

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

3B49S500001 PASSENGER

VEH. IDENT. NO.		TYPE			
BODY	COLOR	TRIM	TRANS.	AXLE	DSO
53B	1C	DA	W	6	B1

(CANADA)



FIG. 1 Vehicle Identification and Certification Labels

VEHICLE CERTIFICATION LABEL

The Vehicle Certification Label (V.C. Label) (Fig. 1) is attached to the rear face of the left front door on all 4-door models and Mustangs and Cougars, and to the left door lock pillar on all other 2-door models. The upper half of the label contains the name of the manufacturer, the month and year of manufacture, the Gross Vehicle Weight Rating (GVWR), the Gross Axle Weight Rating (GAWR), and the certification statement.

The V.C. label also contains the Vehicle Identification Number. This number is also used for warranty identification of the vehicle. The first number indicates the model year. The letter following the model year number indicates the manufacturing assembly plant. The next two numbers designate the Body Serial Code followed by a letter expressing the Engine Code.

The last six digits of the Vehicle Identification Number indicate the Consecutive Unit Number of each unit

built at each assembly plant. The Consecutive Unit Numbers begin as follows:

100,001—Ford, Torino, Mustang, Thunderbird, Maverick and Pinto.

500,001—Mercury, Meteor, Montego, Cougar, Comet.

800,001—Lincoln Continental and Continental Mark IV.

The remaining information on the V.C. Label consists of the following vehicle identification codes:

The BODY code is two numerals

and a letter identifying the body style.

The COL (color) code is a number and letter indicating the exterior paint color code.

The TRIM code consists of a two-letter or a letter-number combination designating the interior trim.

The AXLE code is a number or letter indicating the rear axle ratio and standard or locking type axles.

The TRNS. code is a number or letter indicating the type of transmission.

The DSO code, consisting of two numbers, designates the district in

which the car was ordered and may appear in conjunction with a Domestic Special Order or Foreign Special Order number when applicable. Ford of Canada DSO codes consist of a letter and a number.

The following charts provide the various codes and their respective identification:

ASSEMBLY PLANT, ENGINE, TRANSMISSION, REAR AXLE RATIO, DISTRICT AND EXTERIOR PAINT CODES
ASSEMBLY PLANT CODES

Code Letter	
A	Atlanta
B	Oakville (Canada)
E	Mahwah
F	Dearborn
G	Chicago
H	Lorain
J	Los Angeles
K	Kansas City
N	Norfolk
P	Twin Cities
R	San Jose
S	Allen Park (Pilot)
T	Metuchen
U	Louisville
W	Wayne
X	St. Thomas
Y	Wixom
Z	St. Louis

ENGINE CODES

Codes	No. of Cyls.	Displacement
A	8	460-4V
C	8	460-4V Police
F	8	302-2V
H	8	351-2V
L	6	250-1V
N	8	429-4V
Q	8	351-4V (CJ)
S	8	400-2V
T	6	200-1V
W	4	91-1V (1600 cc)
X	4	122-2V (2000 cc)
3①	6	250-1V
① Low Compression Export		

DISTRICT CODES
LINCOLN-MERCURY

Code	District
11	Boston
15	New York
16	Philadelphia
17	Washington
21	Atlanta
22	Dallas
23	Jacksonville
26	Memphis
31	Buffalo
32	Cincinnati
33	Cleveland
34	Detroit
41	Chicago
42	St. Louis
46	Twin Cities
51	Denver
52	Los Angeles
53	Oakland
54	Seattle
84	Home Office Reserve
90	Export

FORD OF CANADA

Mercury Code	Region	Ford Code
A1	Central	B1
A2	Eastern	B2
A3	Atlantic	B3
A4	Midwestern	B4
A6	Western	B6
A7	Pacific	B7
12	Export	12

DISTRICT CODES
FORD

Code	District
11	Boston
12	Buffalo
13	New York
14	Pittsburgh
15	Newark
16	Philadelphia
17	Washington
21	Atlanta
22	Charlotte
23	Memphis
24	Jacksonville
25	Richmond
26	New Orleans
28	Louisville
41	Chicago
42	Cleveland
43	Milwaukee
45	Lansing
46	Indianapolis
47	Cincinnati
48	Detroit
52	Dallas
53	Kansas City
54	Omaha
55	St. Louis
56	Davenport
57	Houston
58	Twin City
71	Los Angeles
72	San Jose
73	Salt Lake City
74	Seattle
75	Phoenix
76	Denver
83	Government
84	Home Office Reserve
85	American Red Cross
87	Body Company
89	Transportation Services
90-99	Export

TRANSMISSION CODES

Codes	Type
1	3-Speed Manual
5	4-Speed Manual
E	4-Speed Manual
W	Automatic (C4)
U	Automatic (C6)
X	Automatic (FMX)
Z	Automatic (C6 Special)

REAR AXLE RATIO CODES

Conventional	Lock	Ratio
2	K	2.75:1
3	L	2.79:1
6	Ø	3.00:1
7	—	3.40:1
9	R	3.25:1
A	S	3.50:1
G	—	3.55:1
—	V	3.91:1

EXTERIOR PAINT COLOR CODES

Code	M-32-J Number	Color	Code	M-32-J Number	Color
1A	5100-A	Lt. Gray Met.	4U	5212-A	Br. Lime Gold Met.
1C	1724-A	Black	5A	3314-A	Pewter Met.
1D	5106-A	Silver Met.	5D	5102-A	Ginger Bronze Met.
2B	3560-A	Br. Red	5F	5099-A	Dk. Brown Met.
2C	5011-A	Red Met.	5H	3564-A	Ginger Met.
2G	5070-A	Med. Red Met.	5J	5071-A	Med. Ginger Met.
2J	3059-A	Maroon	5K	5076-A	Dk. Gold Met.
2K	5255-A	Fuschia	5L	5003-A	Tan
3A	921-A	Platinum	5M	5144-A	Med. Chestnut Met.
3B	3429-A	Lt. Blue	5N	5146-A	Med. Orange Met.
3D	5087-A	Med. Blue Met.	5P	5206-A	Copper Met.
3G	5094-A	Br. Dk. Blue Met.	6B	3565-A	Lt. Goldenrod
3K	5210-A	Br. Blue Met.	6C	3492-A	Med. Goldenrod
3L	5209-A	Silver Blue Met.	6D	3341-A	Yellow
4B	5025-A	Br. Green Gold Met.	6E	5080-A	Med. Br. Yellow
4C	5072-A	Ivy Bronze Met.	6F	5079-A	Br. Yellow Gold Met.
4D	5069-A	Dk. Ivy Bronze Met.	6G	5086-A	Br. Yellow Gold Met.
4N	5173-A	Med. Aqua	6L	5136-A	Med. Gold Met.
4P	3462-A	Med. Green Met.	9A	1619-A	White
4Q	3542-A	Dk. Green Met.	9C	5289-A	White
4S	5060-A	Lt. Green			

BODY SERIAL AND STYLE CODES

BODY SERIAL AND STYLE CODES				
Vehicle	Body Serial Code	Body Style Code	Body Type	Model
TORINO	27	53B	4-Dr. Sedan Hardtop	Torino
	25	65B	2-Dr. Hardtop	
	30	65D	2-Dr. Hardtop	Gran
	31	53D	4-Dr. Sedan Hardtop	Torino
	35	63R	2-Dr. Fastback	Gran
	38	65R	2-Dr. Hardtop	Torino Sport
	40	71B	Torino	Station
	42	71D	Gran, Torino	Wagons 4-Dr.
	43	71K	Torino Squire	
	47	97D	Ranchero 500	Ranchero
	48	97R	Ranchero GT	
	49	97K	Ranchero Squire	
COMET	30	54B	4-Dr. Sedan	Standard
	31	62B	2-Dr. Sedan ①	
COUGAR	91	65D	2-Dr. Hardtop ①	Standard
	92	76D	Convertible	
	93	65F	2-Dr. Hardtop	XR-7 Luxury
	94	76F	Convertible	
FORD	52	65D	2-Dr. Hardtop (Canada Only)	Custom 500
	53	53D	4-Dr. Sedan	Custom 500
	54	53F	4-Dr. Sedan	Galaxie 500
	56	57F	4-Dr. Hardtop	
	58	65F	2-Dr. Hardtop	
	61	76H	Convertible	LTD
	62	65H	2-Dr. Hardtop	
	63	53H	4 Dr. Pillar Hardtop	
	64	57H	4-Dr. Hardtop	
	66	53K	4 Dr. Pillar Hardtop	LTD Brougham
	67	57K	4-Dr. Hardtop	
	68	65K	2-Dr. Hardtop	
	72	71D	4-Dr. Wagon	Custom 500 Ranch ②
	74	71F	4-Dr. Wagon	Country Sedan ②
	76	71H	4-Dr. Wagon	Country Squire ②
LINCOLN	81	65A	2-Dr. Hardtop	
CONTINENTAL	82	53A	4-Dr. Sedan Hardtop	
MARK IV	89	65D	2-Dr. Hardtop	
MAVERICK	91	62A	2-Dr. Sedan	Standard
	92	54A	4-Dr. Sedan	
	93	62D	2-Dr. Sport Sedan	
MERCURY	44	53B	4 Dr. Pillar Hardtop	Monterey
	46	65B	4 Dr. Hardtop	

Vehicle	Body Serial Code	Body Style Code	Body Type	Model
MERCURY	48	57B	4-Dr. Hardtop	Monterey – Custom
	54	53F	4 Dr. Pillar Hardtop	
	56	65F	2-Dr. Hardtop	
	58	57F	4-Dr. Hardtop	
	63	53H	4 Dr. Pillar Hardtop	Marquis
	66	65H	2-Dr. Hardtop	
	68	57H	4-Dr. Hardtop	
	62	53K	4 Dr. Pillar Hardtop	Brougham
	64	65K	2-Dr. Hardtop	
	67	57K	4-Dr. Hardtop	
	72	71B	4-Dr. 6 Pass. ②	Monterey Wagon
	74	71H	4-Dr. 6 Pass. ②	Marquis Wagon
	76	71K	4-Dr. 6 Pass. ②	Marquis Colony Park Wagon
	40	53X	4 Dr. Pillar Hardtop	Marquis (Canada Only)
	41	65X	2-Dr. Hardtop	
42	57X	4-Dr. Hardtop		
METEOR	49	53S	4 Dr. Pillar Hardtop	Rideau 500
	51	65B	2-Dr. Hardtop	Montcalm
	50	53B	4 Dr. Pillar Hardtop	
	52	65B	2-Dr. Hardtop	
	53	57B	4-Dr. Hardtop	
	70	71B	Rideau 500-6 Pass. ②	Station
	71	71B	Montcalm-6 Pass. ②	Wagons-4 Dr.
	MONTEGO	02	53B	4-Dr. Sedan Hardtop
03		65B	2-Dr. Hardtop	Montego MX
04		53D	4 Dr. Sedan Hardtop	
05		63D	2-Dr. Fastback	
07		65D	2-Dr. Hardtop	
10		53K	4-Dr. Sedan Hardtop	Montego MX
11		65K	2-Dr. Hardtop	Brougham
16		63R	2-Dr. Fastback	Montego GT
08		71D	Montego MX	Station
18		71K	Montego MX Villager	Wagons-4 Dr.
MUSTANG	01	65D	2-Dr. Hardtop	Standard
	02	63D	2-Dr. Sportsroof	
	03	76D	Convertible	
	04	65F	2-Dr. Hardtop	Grande
	05	63R	2-Dr. Sportsroof	Mach 1
PINTO	10	62B	2-Dr. Sedan	Standard
	11	64B	3-Dr. Model	
	12	73B	2-Dr. Wagon	
THUNDERBIRD	87	65K	2-Dr. Hardtop	

① Also "GT" ② Also available w/Dual Face Rear Seats

① Also "GT"

② Also available w/Dual Face Rear Seats

INTERIOR TRIM CODES

Code	Trim Scheme	Code	Trim Scheme	Code	Trim Scheme	Code	Trim Scheme
COMET		A3	W/Ginger*	FR	Med. Green	E0	W/Blue*
Random Stripe B/Cloth and		A6	W/Avocado*	FT	Beige-Brn.	EW	W/Black*
Corinth. Vinyl (L/B Bench)		Random Stripe B/Cloth and		Barletta B/Cloth and		E5	W/Green*
Corinth. Vinyl (H/B Bucket)		Corinth. Vinyl (L/B Bench)		Corinth. Vinyl (L/B Bench)		E9	W/Tobacco*
BA	Black	BA	Black	GA	Black	Sarasota B/Cloth and	
BB	Med. Blue	BB	Med. Blue	GB	Med. Blue	Corinth. Vinyl (L/B S/Bench)	
BF	Ginger	BF	Med. Ginger	GF	Ginger	FF	Ginger
BG	Avocado	BG	Avocado	GR	Med. Green	FP	Silver
Tooled Leather/Corinth. Vinyl		BU	Tan	GT	Beige-Brn.	FY	Gold
(L/B Bench)		Sebring Knit and Corinth. Vinyl		Aurora B/Cloth and		Victoria B/Cloth and	
(L/B Bench)		(H/B Bucket)		Corinth. Vinyl (H/B Flight Bench)		Corinth. Vinyl (L/B Flight Bench)	
HA	Black	CA	Black	HA	Black	GA	Black
HB	Blue	CB	Med. Blue	HB	Med. Blue	GP	Silver
HC	Orange	CF	Med. Ginger	HR	Med. Green	GT	Beige-Brn.
HF	Ginger	CG	Avocado	HT	Beige-Brn.	Natural Grain Leather and	
HG	Avocado	CU	Tan	HZ	Tobacco	Mateao Vinyl (L/B Flight Bench)	
Aurora B/Cloth and Corinth. Vinyl		Natural Grain Leather and		Aurora B/Cloth and		HA	Black
(L/B Bench)		Mateao Vinyl (H/B Bucket)		Corinth. Vinyl (H/B S/Bench)		HP	Silver
JA	Black	DA	Black	JA	Black	HT	Beige-Brn.
JB	Blue	DB	Med. Blue	JB	Med. Blue	MAVERICK	
JF	Ginger	DF	Med. Ginger	JR	Med. Green	Random Stripe B/Cloth and	
JG	Avocado	DG	Avocado	JT	Beige-Brn.	Corinth. Vinyl (L/B Bench)	
Corinth. Vinyl (L/B Bench)		OU	Tan	JZ	Tobacco	BA	Black
KA	Black	DO	W/Blue*	Ruffino/Corinth. Vinyl (H/B S/Bench)		BB	Med. Blue
KB	Blue	DW	W/Black*	KA	Black	BF	Ginger
KC	Orange	D3	W/Ginger*	KB	Med. Blue	BG	Avocado
KF	Ginger	D6	W/Avocado*	KF	Ginger	Tooled Leather/Corinth. Vinyl	
KG	Avocado	Random Stripe B/Cloth and		KR	Med. Green	(L/B Bench)	
Corinth. Vinyl (H/B Bucket)		Corinth. Vinyl (H/B Bucket)		LINCOLN CONTINENTAL		HA	Black
LA	Black	EA	Black	Sarasota B/Cloth and		HB	Blue
LB	Med. Blue	EB	Med. Blue	Corinth. Vinyl (L/B Flight Bench)		HC	Orange
LC	Orange	EF	Med. Ginger	AF	Ginger	HF	Ginger
LF	Ginger	EG	Avocado	AP	Silver	HG	Avocado
LG	Avocado	EU	Tan	AY	Gold	Aurora B/Cloth and Corinth. Vinyl	
Corinth. Vinyl (H/B Bucket)		FORD		Westminster B/Cloth and		(L/B Bench)	
PU	Tan	Linares B/Cloth and		Corinth. Vinyl (L/B Flight Bench)		JA	Black
CONTINENTAL MARK IV		Corinth. Vinyl (L/B Bench)		BA	Black	JB	Blue
Westminster B/Cloth and		Corinth. Vinyl (L/B S/Bench)		BB	Dk. Blue	JF	Ginger
Corinth. Vinyl (L/B S/Bench)		AA		BR	Dk. Green	JG	Avocado
AA	Black	AB		BZ	Tobacco	Corinth. Vinyl (L/B Bench)	
AB	Dk. Blue	AR		Westminster B/Cloth and		KA	Black
AO	Dk. Red	AT		Corinth. Vinyl (L/B S/Bench)		KB	Blue
AP	Silver	AKron/Corinth. Vinyl (L/B Bench)		CA	Black	KC	Orange
AR	Dk. Green	BA		CB	Dk. Blue	KF	Ginger
AT	Beige-Brn.	BB		CR	Dk. Green	KG	Avocado
AY	Gold	BR		CZ	Tobacco	Corinth. Vinyl (H/B Bucket)	
AZ	Tobacco	BT		Natural Grain Leather and		LA	Black
Victoria Corduroy B/Cloth		Ruffino/Corinth. Vinyl (L/B Bench)		Mateao Vinyl (L/B Flight Bench)		LB	Med. Blue
Cranberry		CA		DA	Black	LC	Orange
Natural Grain		CB		DB	Dk. Blue	LF	Ginger
Leather/Corinth. Vinyl		CR		DD	Dk. Red	LG	Avocado
(L/B S/Bench)		CT		DF	Ginger	Corinth. Vinyl (H/B Bucket)	
BA	Black	Baroda B/Cloth and		DP	Silver	PU	Tan
BB	Dk. Blue	Corinth. Vinyl (L/B Bench)		DR	Dk. Green	MERCURY	
BD	Dk. Red	DA		DT	Beige-Brn.	Linares B/Cloth and	
BF	Med. Ginger	DB		DY	Gold	Corinth. Vinyl (L/B Bench)	
BP	Silver	DO		DZ	Tobacco	AA	Black**
BR	Dk. Green	DF		DO	W/Blue*	AB	Med. Blue**
BT	Beige-Brn.	DR		DW	W/Black*	AR	Med. Green**
BY	Gold	DT		D5	W/Green*	AT	Beige**
BZ	Tobacco	EA		D9	W/Tobacco*	Akron/Corinth. Vinyl (L/B Bench)	
BO	W/Blue*	EB		Natural Grain Leather and		BA	Black**
BW	W/Black*	EF		Mateao Vinyl (L/B S/Bench)		BB	Med. Blue**
B5	W/Green*	ER		EA	Black	BR	Med. Green**
B9	W/Tobacco*	ET		EB	Dk. Blue	BT	Beige**
COUGAR		Ruffino/Corinth. Vinyl (L/B Bench)		ED	Dk. Red	Barletta B/Cloth and	
Ruffino/Corinth. Vinyl		FA		EF	Ginger	Corinth. Vinyl (L/B Bench)	
(H/B Bucket)		FB		EP	Silver	CA	Black
AA	Black	FF		ER	Dk. Green	CB	Med. Blue
AB	Med. Blue			ET	Beige-Brn.	CR	Med. Green
AF	Med. Ginger			EY	Gold	CT	Beige
AG	Avocado			EZ	Tobacco		
AQ	W/Blue*						
AW	W/Black*						

*White Trim with Color Components

**CANADA ONLY

***White Trim with Black Components

CY1413C

INTERIOR TRIM CODES (Cont'd)

Code	Trim Scheme	Code	Trim Scheme	Code	Trim Scheme	Code	Trim Scheme
DA	Ruffino/Corinth. Vinyl (L/B Bench)	ZR	Med. Green	FA	Black		Sphere B/Cloth and Corinth. Vinyl (L/B Bench)
DB	Black	ZT	Beige	FB	Med. Blue	BA	Black
DR	Med. Blue	ZZ	Tobacco	FF	Med. Ginger	BB	Med. Blue
DT	Med. Green		MONTEGO	FG	Avocado	BR	Med. Green
	Beige		Sphere B/Cloth and Corinth. Vinyl (L/B Bench)	FU	Tan	BT	Beige-Brn.
	Abalone B/Cloth and Corinth. Vinyl (L/B Bench)		AA		Sebring Knit and Corinth. Vinyl (H/B Bucket)	BZ	Tobacco
GA	Black	AB	Black	GA	Black		Ruffino/Corinth. Vinyl (L/B Bench)
GB	Med. Blue	AR	Med. Blue	GB	Med. Blue	CA	Black
GR	Med. Green	BA	Med. Green	GF	Med. Ginger	CB	Med. Blue
GT	Beige	BB	Med. Blue	GG	Avocado	CF	Ginger
	Ruffino/Corinth. Vinyl (L/B Bench)	BR	Med. Green	GU	Tan	CR	Med. Green
HA	Black		Sphere B/Cloth and Corinth. Vinyl (L/B Bench)	GW	White***	CT	Beige-Brn.
HB	Med. Blue		CA		PINTO		Balmoral B/Cloth and Corinth. Vinyl (L/B Bench)
HR	Med. Green		CB		Dallas/Corinth. Vinyl (H/B Bucket)	DA	Black
HT	Beige		CR		AA	DF	Ginger
	Radiant B/Cloth and Corinth. Vinyl (H/B S/Bench)		CT		AB		Balmoral B/Cloth and Corinth. Vinyl (L/B Bench)
JA	Black		CZ		AF	EA	Black
JB	Med. Blue		DA		AG	EF	Ginger
JR	Med. Green		DB		AT		Ruffino/Corinth. Vinyl (L/B Bench)
JT	Beige		DF		AQ	FA	Black
JZ	Tobacco		DR		AW	FB	Med. Blue
	Abalone B/Cloth and Corinth. Vinyl (L/B Bench)		DT		A3	FF	Ginger
KA	Black		EA		A6	FR	Med. Green
KB	Med. Blue		EB			FT	Beige-Brn.
KR	Med. Green		EF				Ruffino/Corinth. Vinyl (L/B Bench)
KT	Beige		ER			GA	Black
KZ	Tobacco		ET			GB	Med. Blue
	Ruffino/Corinth. Vinyl (L/B Bench)					GF	Ginger
LA	Black					GR	Green
LB	Med. Blue						Ruffino/Corinth. Vinyl (H/B Bucket)
LF	Ginger					KA	Black
LR	Med. Green					KB	Med. Blue
LT	Beige					KF	Ginger
LZ	Tobacco					KR	Med. Green
	Radiant B/Cloth and Corinth. Vinyl (H/B S/Bench)					KT	Beige-Brn.
MA	Black						Ruffino/Corinth. Vinyl (H/B Bucket)
MB	Med. Blue					MA	Black
MR	Med. Green					MB	Med. Blue
MT	Beige					MF	Ginger
MZ	Tobacco					MR	Med. Green
	Radiant B/Cloth and Corinth. Vinyl (L/B Bench)					MT	Beige-Brn.
NA	Black						Inverness B/Cloth and Corinth. Vinyl (L/B Flight Bench)
NB	Med. Blue					NA	Black
NR	Med. Green					NB	Med. Blue
NT	Beige					NR	Med. Green
NZ	Tobacco					NT	Beige-Brn.
	Valino/Corinth. Vinyl (H/B S/Bench)					NZ	Tobacco
SA	Black						Sphere B/Cloth and Corinth. Vinyl (L/B Bench)
SB	Med. Blue					QA	Black
SF	Ginger					QB	Med. Blue
SR	Med. Green					QR	Med. Green
ST	Beige					QT	Beige-Brn.
SZ	Tobacco					QZ	Tobacco
	Barletta B/Cloth and Corinth. Vinyl (L/B Bench)						Ruffino/Corinth. Vinyl (L/B Bench)
VA	Black					RA	Black
VB	Med. Blue					RB	Med. Blue
VR	Med. Green					RF	Ginger
VT	Beige					RR	Med. Green
	Ruffino/Corinth. Vinyl (L/B Bench)					RT	Beige-Brn.
WA	Black						Ruffino/Corinth. Vinyl (H/B Bucket)
WB	Med. Blue					SA	Black
WR	Med. Green					SB	Med. Blue
WT	Beige					SF	Ginger
	Ruffino/Corinth. Vinyl (L/B Bench)					SR	Med. Green
YA	Black**					ST	Beige-Brn.
YB	Med. Blue**						Ruffino/Corinth. Vinyl (L/B Bench)
YR	Med. Green**					UA	Black
YT	Beige**					UB	Med. Blue
	Valino/Corinth. Vinyl (H/B S/Bench)					UF	Ginger
ZA	Black					UR	Med. Green
ZB	Med. Blue					UT	Beige-Brn.
ZF	Ginger						Balmoral B/Cloth and Corinth. Vinyl (L/B Bench)
						VA	Black
						VF	Ginger

*White Trim with Color Components

**CANADA ONLY

***White Trim with Black Components

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Wheels and Tires

GROUP
11

PART 11-01	PAGE	PART 11-10	PAGE
General Wheel and Tire Service	11-01-01	Wheel Hubs and Bearings—Front	11-10-01
PART 11-02		PART 11-11	
Wheels and Tires—Drop Center Rim	11-02-01	Wheel Hubs and Bearings—Rear	11-11-01

PART 11-01 General Wheel and Tire Service

Applies to All Models			
COMPONENT INDEX	Page	COMPONENT INDEX	Page
FRONT WHEEL BEARING MAINTENANCE	01-01	TIRE SIZES	01-01
TIRE INSPECTION	01-03	WHEEL BALANCING	01-01
		WHEEL INSPECTION	01-03

ADJUSTMENTS

WHEEL BALANCING

See the instructions provided with the Rotunda Wheel Balancer.

Make certain that the brakes are not dragging before attempting to spin the wheels. On vehicles equipped with disc brakes, push the brake shoes into the caliper to free the rotor.

FRONT WHEEL BEARING MAINTENANCE

Wheel bearings are adjustable to correct for bearing and spindle shoulder wear. Satisfactory operation and long life of bearings depend on proper adjustment and correct lubrication. If bearings are adjusted too tightly, they will overheat and wear rapidly. An adjustment that is excessively loose will

cause pounding and contribute to uneven tire wear, steering difficulties and inefficient brakes. The bearing adjustment should be checked at regular inspection intervals.

TIRE SIZES

When replacing tires or wheels, it is **MANDATORY** to use only the standard or optional tire sizes and types recommended on the tire chart attached to the vehicle. Wheel rim widths and offsets must be those recommended by the car manufacturer for that tire size (see Fig. 1). This illustration shows a greater variety of combinations than in the past.

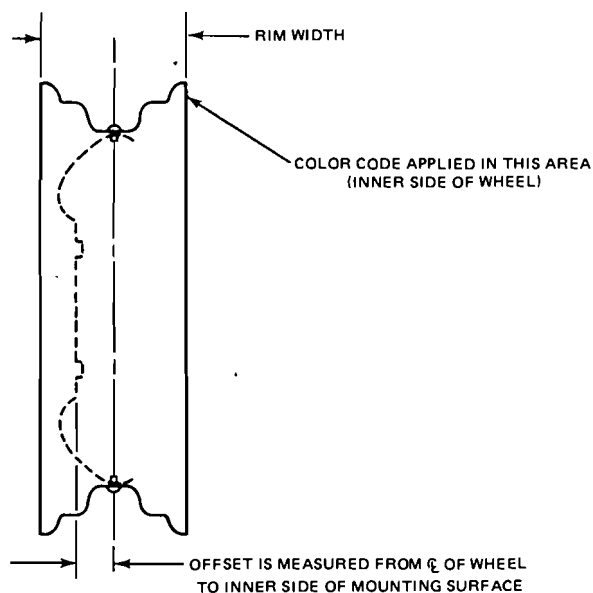
Tires and wheels other than those recommended above can adversely affect the safety and durability of your

vehicle; and, therefore, **MUST NOT BE USED.**

All tires and wheels on the vehicle should be of the same size, type, and load carrying capacity. Never mix radial, belted, and/or conventional-type tires.

Snow tires should be of size and type equivalent to the other tires on the vehicle as recommended above.

Tires larger or smaller than originally installed may affect the accuracy of the speedometer, and require a change of speedometer drive gears. A new Rotunda tire changer is available. Details include a bead seater/inflator using an automatically adjustable inflation ring. This feature aids in properly seating the bead for inflation. To properly operate the new Rotunda tire changer follow the instructions provided.



VEHICLE	TIRE SIZE RELEASED FOR USAGE	WHEEL SIZE	OFFSET	COLOR CODE
PINTO	A78-13, 600-13	13 x 4	1.0	PINK
	A70-13, A78-13, 175-13, 175R-13	13 x 5	1.0	YELLOW or ALUMINUM
MAVERICK/COMET	645-14, C78-14	14 x 4.5	0.0	WHITE-ORANGE
	D70-14, DR78-14	14 x 6	0.0	BROWN-VIOLET or ALUMINUM
MUSTANG	E78-14, F78-14, E70-14, F70-14, GR78-14	14 x 6	0.0	ALUMINUM
MUSTANG COUGAR	E78-14, F78-14, E70-14, F70-14, GR78-14	14 x 5.5	0.0	GREEN-YELLOW
COUGAR	E78-14, F78-14, F70-14	14 x 7	0.0	WHITE-YELLOW
TORINO-MONTEGO	F78-14, G78-14, E78-14	14 x 5	0.55	RED-GREEN
	H78-14, HR78-14	14 x 5.5	0.25	BROWN-ORANGE
TORINO-RANCHERO	E78-14, F78-14, G78-14, F70-14, G70-14	14 x 7	0.25	RED
TORINO-MONTEGO RANCHERO	F70-14, G70-14, H70-14	14 x 6	0.25	YELLOW-WHITE
RANCHERO	E78-14, F78-14, G78-14, H78-14, HR78-14	14 x 5.5	0.25	BROWN-ORANGE
	F78-15, G78-15	15 x 6	0.45	PINK-WHITE
TORINO (TAXI)	F78-15	15 x 6	0.45	PINK-WHITE
TORINO-MONTEGO (POLICE)	G78-15, H78-15	15 x 6.5	0.45	VIOLET-YELLOW
FORD-MERCURY METEOR	G78-15	15 x 5	0.45	WHITE-WHITE
	H78-15, J78-15	15 x 5.5	0.62	WHITE-GREEN
	HR78-15, JR78-15, 225-15	15 x 6	0.45	YELLOW-YELLOW
FORD-MERCURY (STATION WAGON)	J78-15, HR78-15, 225-15	15 x 6.5	0.45	VIOLET-VIOLET
FORD (POLICE)	H78-15, J78-15	15 x 6.5	0.45	VIOLET-VIOLET
MERCURY (POLICE)	J78-15	15 x 6.5	0.45	VIOLET-VIOLET
FORD-MERCURY (STANDARD WITH CLASS III TOWING PACKAGE)	J78-15	15 x 6.5	0.45	VIOLET-VIOLET
THUNDERBIRD	230-15, LR78-15			
LINCOLN CONTINENTAL	LR78-15, 230-15	15 x 6	0.45	YELLOW-YELLOW
CONTINENTAL MARK IV	230-15, LR78-15			

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FIG. 1 Car Tire Wheel Combinations

CLEANING AND INSPECTION

WHEEL INSPECTION

Wheel hub nuts should be inspected and tightened to specification at predelivery. Loose wheel hub nuts may cause shimmy and vibration. Elongated stud holes in the wheels may also result from loose hub nuts. Hub nuts should be torqued to 70-115 ft-lbs.

Keep the wheels and hubs clean. Stones wedged between the wheel and drum and lumps of mud or grease can unbalance a wheel and tire.

Check for damage that would affect the runout of the wheels. Wobble or shimmy caused by a damaged wheel will eventually damage the wheel bearings. Inspect the wheel rims for dents that could permit air to leak from the tires.

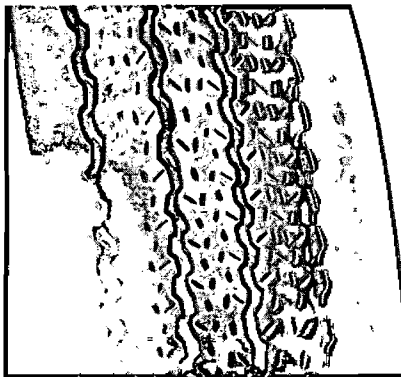
Front hubs and bearings should be cleaned, inspected and lubricated whenever the hubs are removed or at the mileage/time periods indicated in the maintenance schedule.

New hub grease seals should be installed when the hub is removed. An

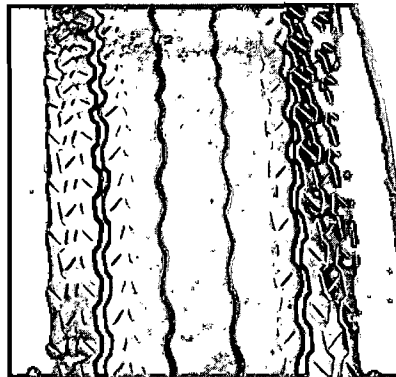
imperfect seal may permit bearing lubricant to reach the brake linings resulting in faulty brake operation and necessitating premature cleaning or replacement of linings.

TIRE INSPECTION

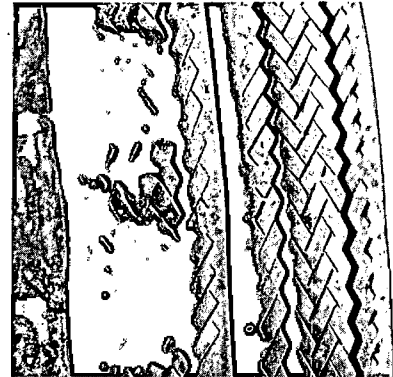
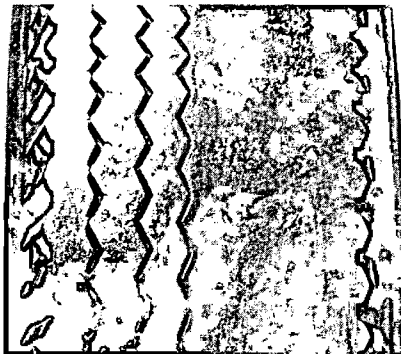
Incorrect wheel alignment can cause tire wear. Abnormal or excessive tire wear can also be caused by wheel/tire unbalance or incorrect tire pressure. Typical tire wear patterns are shown in Fig. 2.



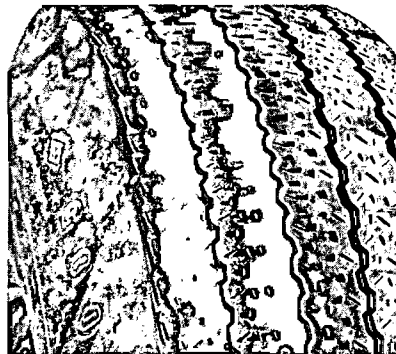
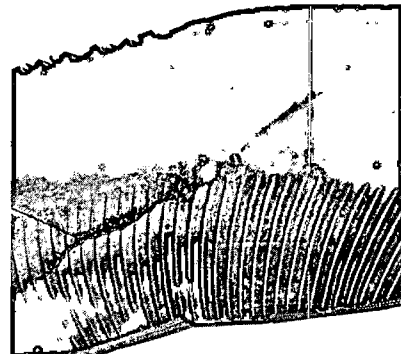
UNDERINFLATION



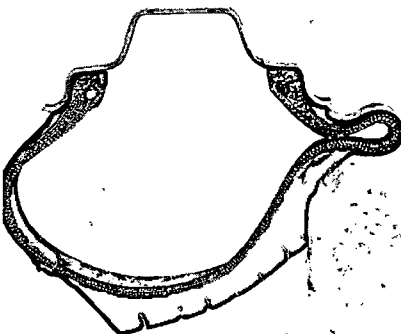
OVERINFLATION

CUPPING—UNDERINFLATION AND/OR
MECHANICAL IRREGULARITIES

INCORRECT TOE-IN OR EXTREME CAMBER

FEATHERING DUE TO MISALIGNMENT
OR SEVERE CORNERING

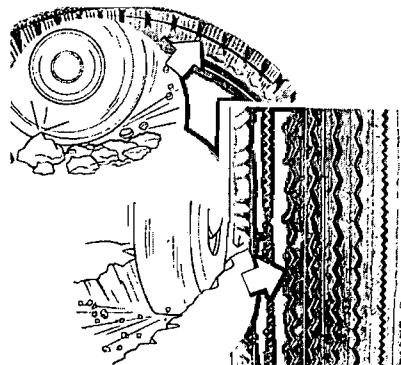
STONE BRUISE



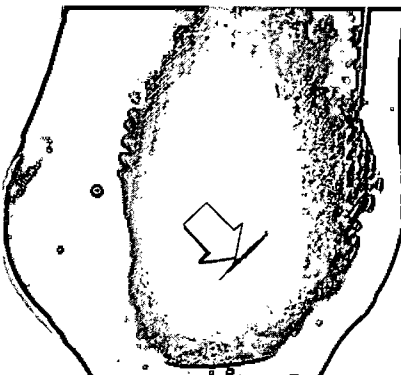
STONE BRUISE



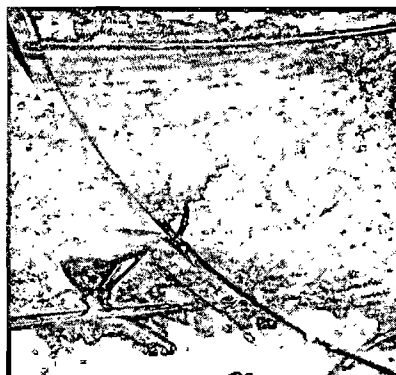
UNDERINFLATION



ROCK CUT



BRUISE



HEAT BRUISE

DOUBLE BRUISE—SHARP OBJECT
AND RESULTING FATIGUE

FIG. 2 Tire Wear Conditions

PART 11-02 Wheels and Tires— Drop Center Rim

COMPONENT INDEX	Page	COMPONENT INDEX	Page
FRONT WHEEL ASSEMBLY		SPACE SAVER SPARE TIRE	
Description	02-01	Description	02-01
HOISTING INSTRUCTIONS	02-02	WHEELS AND TIRES	
REAR WHEEL ASSEMBLY		Removal and Installation	02-02
Description	02-02		

DESCRIPTION

SPACE SAVER SPARE TIRE

A space saver spare tire is available as a regular production option on certain Mustang vehicles.

The Space Saver Spare is designed primarily to provide more room in the luggage compartment. The tire is installed on the wheel in a deflated condition and protrudes barely beyond the periphery of the wheel; thereby, leaving extra storage space. Although more storage space is available, the vehicle full rated load specification must not be exceeded. This tire is not designed for extended mileage; The Space Saver Spare will enable the driver to drive at normal speed and load to the nearest service facility for repairs to a flat tire. Usage beyond this limited purpose is not recommended.

To inflate, carefully follow the instructions shown on the tire inflator can which is stowed under the tire and wheel assembly in the trunk. Use Inflator D1ZA-19F514-AA or Equivalent. Tire warranty for the Space Saver Spare is the same as original equipment tires. This warranty is void if inflators with sealants are used. While inflating, keep hands off of metal parts of the inflator since the bottle becomes extremely cold during discharge. Read the instructions on the bottle label. Always dispose of the empty bottle. Do not puncture or incinerate. The inflator, when completely used, will inflate the tire within specifications. The Space Saver Spare can, in case of a puncture, be repaired the same as an original equipment tire. The Space Saver Spare can be deflated in the same manner as a conventional tire.

FRONT WHEEL ASSEMBLY

Each front wheel and tire is bolted to its respective front hub and brake drum

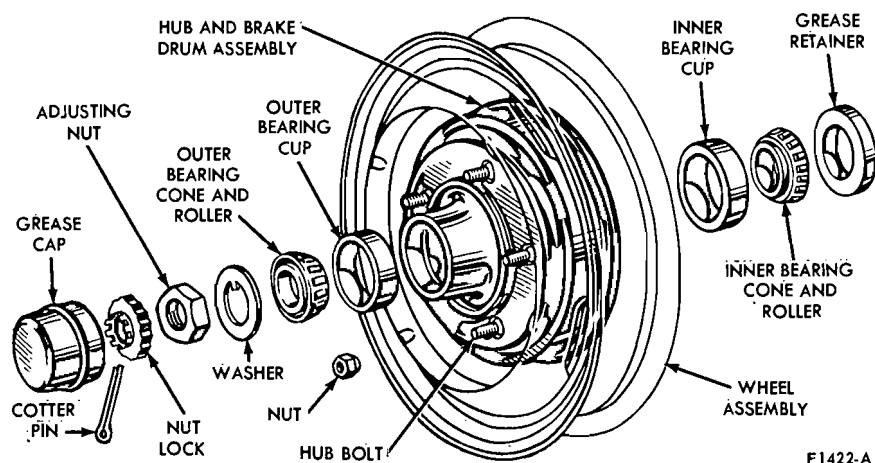


FIG. 1 Front Hub, Bearing and Grease Retainer Drum Brakes

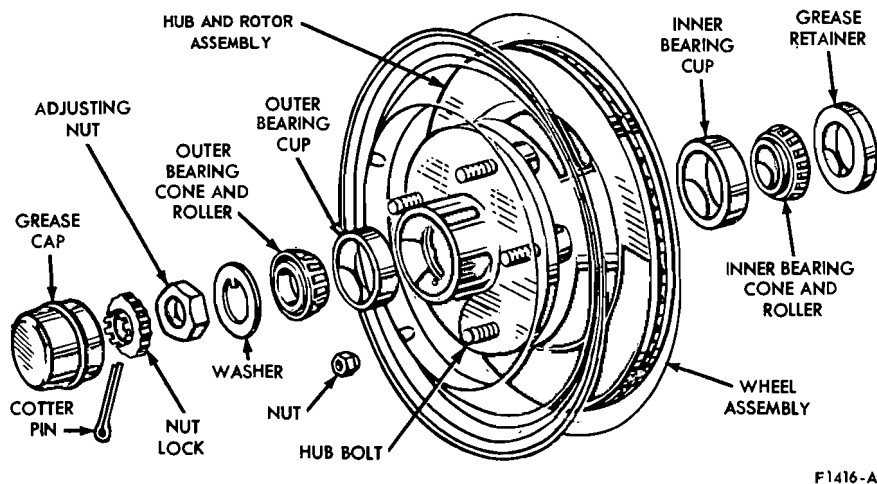


FIG. 2 Front Hub Bearing and Grease Retainer-Disc Brakes—Typical

or rotor assembly. Two opposed tapered roller bearings are installed in each hub. A grease retainer is installed at the inner end of the hub to prevent lubricant from

leaking into the drum or on the rotor. The entire assembly is retained to its spindle by the adjusting nut, nut lock and cotter pin (Figs. 1 and 2).

REAR WHEEL ASSEMBLY

The rear wheel brake drum is attached to studs on the rear axle shaft hub flange by three speed nuts. The

wheel and tire mounts on the same rear axle shaft flange studs and is held against the hub and drum by the wheel nuts. The rear wheel bearing is pressed onto the axle shaft just inside the shaft

flange, and the entire assembly is retained to the rear axle housing by the bearing retainer plate which is bolted to the housing flange.

REMOVAL AND INSTALLATION**HOISTING INSTRUCTIONS**

Damage to steering linkage components and front suspension struts may occur if care is not exercised when positioning the hoist adapters of 2 post hoists prior to lifting the vehicle.

If a 2 post hoist is used to lift the vehicle, place the adapters under the lower arms or (except for Pinto) the No. 1 crossmember. Do not allow the adapters to contact the steering linkage. If the adapters are placed under the crossmember, a piece of wood (2x4x16 inches) should be placed on the hoist channel between the adapters. This will prevent the adapters from damaging the front suspension struts.

WHEELS AND TIRES**WHEEL AND TIRE REMOVAL**

1. Pry off the wheel hub cap or wheel cover. Loosen but do not remove the wheel hub nuts.
2. Raise the vehicle until the wheel and tire clear the floor.
3. Remove the wheel hub nuts from the bolts, and pull the wheel and tire from hub and drum.

WHEEL AND TIRE INSTALLATION

1. Clean all dirt from the hub and drum.
2. Position the wheel and tire on the hub and drum. Install the wheel hub

nuts and tighten them alternately to draw the wheel evenly against the hub and drum.

3. Lower the vehicle to the floor, and torque the hub nuts to specification.

REMOVING AND INSTALLING TIRE FROM WHEEL

Follow the instructions supplied with the Rotunda KKRE-888 (or equivalent) tire changer. Further details of this tire changer are covered under Adjustments, Group 11, Part 1.

PART 11-10 Wheel Hubs and Bearings—Front

Applies to All Models			
COMPONENT INDEX	Page	COMPONENT INDEX	Page
FRONT HUB AND DRUM ASSEMBLY Removal and Installation	10-04	FRONT WHEEL GREASE SEAL Removal and Installation	10-02
FRONT HUB AND ROTOR ASSEMBLY Removal and Installation	10-04	HOISTING INSTRUCTIONS	10-01
FRONT WHEEL ASSEMBLY Description	10-01	SPECIAL TOOLS	10-04
		FRONT WHEEL BEARINGS Adjustment	10-01

DESCRIPTION

FRONT WHEEL ASSEMBLY

Each front wheel and tire is bolted to its respective front hub and brake drum or rotor assembly. Two opposed tapered

roller bearings are installed in each hub. A grease retainer is installed at the inner end of the hub to prevent lubricant from leaking into the drum or on the rotor. The entire assembly is retained to its

spindle by the adjusting nut, nut lock and cotter pin (Figs. 1 and 2, Group 11, Part 02).

ADJUSTMENTS

HOISTING INSTRUCTIONS

Damage to steering linkage components and front suspension struts may occur if care is not exercised when positioning the hoist adapters of 2 post hoists prior to lifting the vehicle.

If a 2 post hoist is used to lift the vehicle, place the adapters under the lower arms or (except Pinto) the No. 1 crossmember. Do not allow the adapters to contact steering linkage. If the adapters are placed under the crossmember, a piece of wood (2 x 4 x 16 inches) should be placed on the hoist channel between the adapters. This will prevent the adapters from damaging the front suspension struts.

FRONT WHEEL BEARING ADJUSTMENT

The front wheel bearings should be adjusted if the wheel is loose on the spindle or if the wheel does not rotate freely. The following procedures will bring the bearing adjustment to specification.

DRUM BRAKES

1. Raise the vehicle until the wheel and tire clear the floor.
2. Pry off the hub cap or wheel cover and remove the grease cap from the hub.

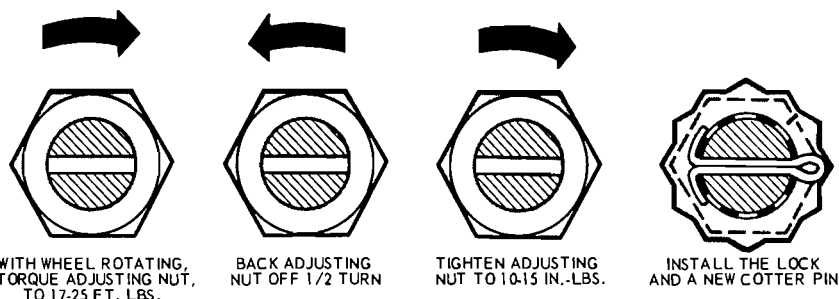


FIG. 1 Front Wheel Bearing Adjustment

3. Wipe the excess grease from the end of the spindle, and remove the cotter pin and nut lock.
4. While rotating the wheel, hub, and drum assembly, torque the adjusting nut to 17-25 ft.-lbs to seat the bearings (Fig. 1).
5. Back off the adjusting nut one half turn. Retighten the adjusting nut to 10-15 in.-lbs with a torque wrench or finger tight.
6. Position the nut lock on the adjusting nut so that the castellations on the lock are aligned with the cotter pin hole in the spindle, and install a new cotter pin. Bend the ends of the cotter pin

around the castellated flange of the nut lock.

7. Check the front wheel rotation. If the wheel rotates properly, install the grease cap and the hub cap or wheel cover. If the wheel still rotates roughly or noisily, clean, inspect or replace the bearings and cups as required.

DISC BRAKES

1. Raise the vehicle until the wheel and tire clear the floor.
2. Pry off the wheel cover and remove the grease cap from the hub.
3. Wipe the excess grease from the end of the spindle, and remove the

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- adjusting nut cotter pin and nut lock.
- Loosen the bearing adjusting nut three turns. Then, rock the wheel, hub, and rotor assembly in and out several times to push the shoe and linings away from the rotor.
 - While rotating the wheel, hub, and rotor assembly, torque the adjusting nut to 17-25 ft-lbs to seat the bearings (Fig. 1).

- Back the adjusting nut off one half turn. Retighten the adjusting nut to 10-15 in-lbs with a torque wrench or finger tight.
- Locate the nut lock on the adjusting nut so that the castellations on the lock are aligned with the cotter pin hole in the spindle.
- Install a new cotter pin, and bend the ends of the cotter pin around the castellated flange of the nut lock.

- Check the front wheel rotation. If the wheel rotates properly, install the grease cap and the hub cap or wheel cover. If the wheel still rotates roughly or noisily, clean or replace the bearings and cups as required.
- Before driving the vehicle, pump the brake pedal several times to obtain normal brake lining to rotor clearance and restore normal brake pedal travel.

REMOVAL AND INSTALLATION

HOISTING INSTRUCTIONS

Damage to steering linkage components and front suspension struts may occur if care is not exercised when positioning the hoist adapters of 2 post hoists prior to lifting the vehicle.

If a 2 post hoist is used to lift the vehicle, place the adapters under the lower arms or (except for Pinto), the No. 1 crossmember. Do not allow the adapters to contact the steering linkage. If the adapters are placed under the crossmember, a piece of wood (2x4x16 inches) should be placed on the hoist channel between the adapters. This will prevent the adapters from damaging the front suspension struts.

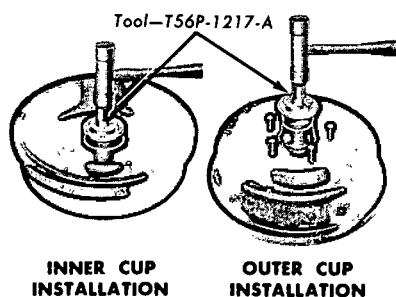


FIG. 3 Installing Front Wheel Bearing Cups—Drum

FRONT WHEEL GREASE SEAL AND BEARING REMOVAL, INSTALLATION AND/OR REPACKING

If bearing adjustment will not eliminate looseness or rough and noisy operation, the hub and bearings should be cleaned, inspected, and repacked with specified wheel grease. If the bearing cups or the cone and roller assemblies are worn or damaged, they should be replaced.

DRUM BRAKES

- Raise the vehicle until the wheel and tire clear the floor.
- Remove the wheel cover or hub cap. Remove the grease cap from the hub. Remove the cotter pin, nut lock, adjusting nut, and flat washer from the spindle. Remove the outer bearing cone and roller assembly (Fig. 1, and 2, Part 11-02).
- Pull the wheel, hub, and drum assembly off the wheel spindle.
- Remove the grease retainer with Tool 1175AB and discard. Remove the inner bearing cone and roller assembly from the hub.
- Clean the lubricant off the inner and outer bearing cups with solvent and

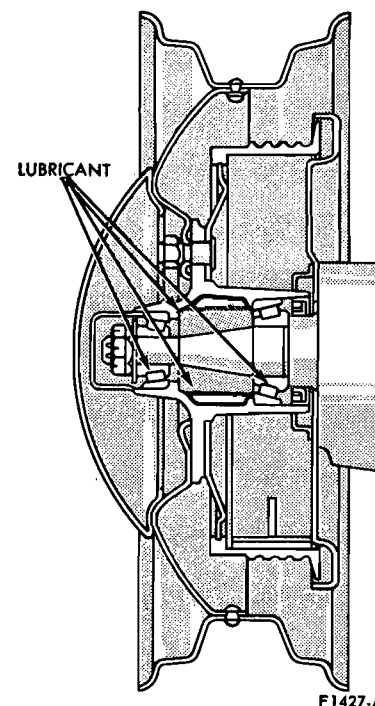


FIG. 4 Front Wheel Hub Lubrication

inspect the cups for scratches, pits, excessive wear, and other damage. If the cups are worn or damaged, remove them with Tool T69L-1102-A (Fig. 2).

- Thoroughly clean the inner and outer bearing cone and roller assemblies with solvent and dry them thoroughly. **Do not spin the bearings with compressed air. Inspect the cone and roller assemblies for wear or damage, and replace them if necessary. The cone and roller assemblies and the bearing cups should be replaced as a unit if damage to either is encountered.**
- Thoroughly clean the spindle and the inside of the hub with solvent to remove all old lubricant. Cover the spindle with a clean cloth, and brush all loose dust and dirt from

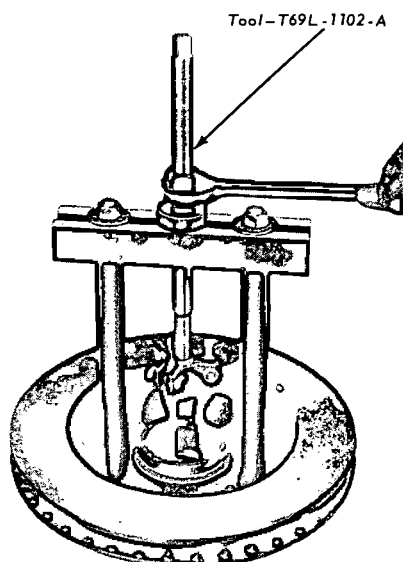


FIG. 2 Removing Front Wheel Bearing Cups—Disc (Drum-Type Similar)

the brake assembly. To prevent getting dirt on the spindle, carefully remove the cloth from the spindle.

8. If the inner and/or outer bearing cup(s) were removed, install the replacement cup(s) in the hub with the tool shown in Fig. 3. Be sure to seat the cups properly in the hub.

9. Pack the inside of the hub with specified wheel bearing grease. Add lubricant to the hub only until the grease is flush with the inside diameter of both bearing cups (Fig. 4).

10. All old grease should be completely cleaned from the bearings and surrounding surfaces before repacking them with new grease (CIAZ-19590-B). The new lithium base grease is not compatible with sodium base grease which may have been present on the bearing surfaces. Pack the bearing cone and roller assemblies with wheel bearing grease. A bearing packer is desirable for this operation. If a packer is not available, work as much lubricant as possible between the rollers and cages. Lubricate the cone surfaces with grease.

11. Place the inner bearing cone and roller assembly in the inner cup. Apply a light film of grease to the lip(s) of the grease retainer and install the new grease retainer with the reverse end of the tool shown in Fig. 3. Be sure that the retainer is properly seated.

12. Install the wheel, hub, and drum assembly on the wheel spindle. Keep the hub centered on the spindle to prevent damage to the grease retainer or the spindle threads.

13. Install the outer bearing cone and roller assembly and the flat washer on the spindle, then install the adjusting nut (Fig. 1, Group 11, Part 02).

14. Adjust the wheel bearings as outlined in this Section.

15. Adjust the brake shoes. Lower the car. Tighten the wheel nuts to specifications.

16. Install the hub cap or wheel cover.

DISC BRAKES

1. Raise the vehicle until the wheel and tire clear the floor.
2. Remove the wheel cover or hub cap from the wheel.
3. Remove the wheel and tire from the hub and rotor.
4. Remove 2 bolts and washers that attach the caliper to the spindle. Remove the caliper from the rotor and wire it to the underbody to prevent damage to the brake hose.

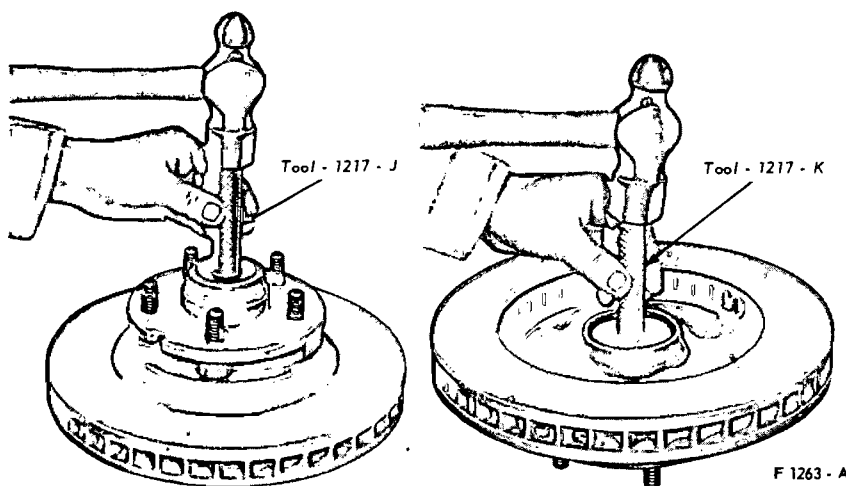


FIG. 5 Installing Front Wheel Bearing Cup—Disc Type

5. Remove the grease cap from the hub. Remove the cotter pin, nut lock, adjusting nut, and flat washer from the spindle. Remove the outer bearing cone and roller assembly (Fig. 2, Part 11-02, Section 1).

6. Pull the hub and rotor assembly off the wheel spindle.

7. Remove and discard the old grease retainer. Remove the inner bearing cone and roller assembly from the hub.

8. Clean the lubricant off the inner and outer bearing cups with solvent and inspect the cups for scratches, pits, excessive wear, and other damage. If the cups are worn or damaged, remove them with Tool T69L-1102-A (Fig. 2).

9. Thoroughly clean the inner and outer bearing cones and rollers with cleaning solvent, and dry them thoroughly. Do not spin the bearings dry with compressed air. Inspect the cones and rollers for wear or damage, and replace them if necessary. The cone and roller assemblies and the bearing cups should be replaced as a set if damage to either is encountered.

10. Thoroughly clean the spindle and the inside of the hub with solvent to remove all old lubricant.

Cover the spindle with a clean cloth, and brush all loose dust and dirt from the dust shield. To prevent getting dirt on the spindle carefully remove the cloth from the spindle.

11. If the inner and/or outer bearing cup(s) were removed, install the replacement cup(s) in the hub with the tools shown in Fig. 5. Be sure to seat the cups properly in the hub.

12. Pack the inside of the hub with the specified wheel bearing grease. Add lubricant to the hub only until the

grease is flush with the inside diameter of both bearing cups. It is important that all old grease be removed from the wheel bearings and surrounding surfaces because the new Lithium base grease CIAZ19590-B is not compatible with Sodium base grease which may already be present on the bearing surfaces.

13. Pack the bearing cone and roller assemblies with wheel bearing grease. A bearing packer is desirable for this operation. If a packer is not available, work as much lubricant as possible between the rollers and cages. Lubricate the cone surfaces with grease.

14. Place the inner bearing cone and roller assembly in the inner cup. Apply a light film of grease to the lips of the grease retainer and install the new grease retainer with the tool shown in Fig. 6. Be sure the retainer is properly seated.

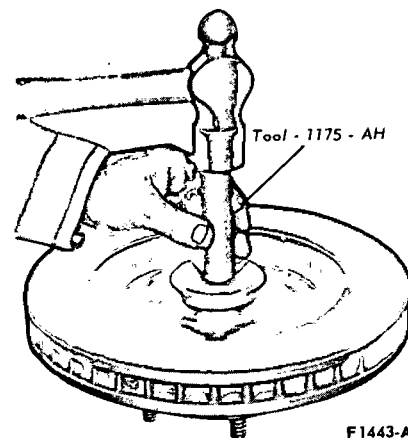


FIG. 6 Installing Grease Retainer—Disc

15. Install the hub and rotor assembly on the wheel spindle. **Keep the hub centered on the spindle to prevent damage to the grease retainer or the spindle threads.**
16. Install the outer bearing cone and roller assembly and the flat washer on the spindle, then install the adjusting nut finger tight. Do not attempt to adjust the wheel bearings at this time.
17. Install the caliper to the spindle and torque the attaching bolts to specifications as detailed in Group 12.
18. Install the wheel and tire on the hub.
19. Adjust the wheel bearings as outlined in this Part, Section 3.
20. After lowering the vehicle, torque the lug nuts to specification (70/115 ft-lbs). Install the hub cap or wheel cover.
21. Before driving the vehicle, pump the brake pedal several times to obtain normal brake lining to rotor clearance and restore normal brake pedal travel.

FRONT HUB AND DRUM ASSEMBLY REMOVAL AND INSTALLATION

When the hub and drum assembly is replaced, new bearings and a grease retainer must be installed in the new assembly. Coat the new grease retainer with a light film of wheel bearing grease.

1. Raise the vehicle until the wheel and tire clears the floor. Pry off the hub cap or wheel cover, and remove the wheel and tire from the hub and drum assembly.
2. Remove the grease cap from the hub. Remove the cotter pin, nut lock adjusting nut, and flat washer from the spindle. Remove the outer bearing cone and roller assembly (Fig. 1, Part 11-02, Section 1).
3. Pull the hub and drum assembly off the wheel spindle.
4. Remove the grease retainer and the inner bearing cone and roller assembly from the hub with Tool 1175AB.

5. Remove the protective coating from the new hub and drum with carburetor degreaser.
6. Pack the inside of the hub with specified wheel bearing grease. Add lubricant to the hub only until the grease is flush with the inside diameter of both bearing cups (Fig. 4).
7. All old grease should be completely cleaned from the bearings before repacking them with new grease. Pack the bearing cone and roller assemblies with wheel bearing grease. A bearing packer is desirable for this operation. If a packer is not available, work as much lubricant as possible between the rollers and cages. Lubricate the cone surfaces with grease.
8. Place the inner bearing cone and roller assembly in the inner cup, and install the new grease retainer with the reverse end of the tool shown in Fig. 3. **Be sure that the retainer is properly seated.**
9. Adjust the brake shoes as outlined in Group 12.
10. Install the new hub and drum assembly on the wheel spindle. **Keep the hub centered on the spindle to prevent damage to the grease retainer.**
11. Install the outer bearing cone and roller assembly and the flat washer on the spindle; then, install the adjusting nut (Fig. 1, Part 11-02, Section 1).
12. Position the wheel and tire on the new hub and drum assembly. Install the wheel hub nuts and tighten them alternately in order to draw the wheel evenly against the hub and drum.
13. Adjust the wheel bearings as outlined in this Part, Section 3.

FRONT HUB AND ROTOR ASSEMBLY REMOVAL AND INSTALLATION

When the hub and rotor assembly is replaced, new bearings and a grease

retainer must be installed in the new assembly.

1. Raise the vehicle until the wheel and tire clear the floor. Pry off the hub cap or wheel cover, and remove the wheel and tire from the hub and rotor assembly.
2. Remove 2 bolts and washers that attach the caliper to the spindle. Remove the caliper from the rotor and wire it to the underbody to prevent damage to the brake hose.
3. Remove the grease cap from the hub. Remove the cotter pin, nut lock, adjusting nut, and flat washer from the spindle; then, remove the outer bearing cone and roller assembly, (Fig. 2, Group 11, Part 02).
4. Pull the hub and rotor off the spindle.
5. Remove the protective coating from the new hub and rotor with carburetor degreaser.
6. Grease and install the inner bearing cone and roller assembly in the inner bearing cup. Apply a light film of grease on the grease retainer and install the grease retainer.
7. Install the new hub and rotor assembly to the wheel spindle. **Keep the hub centered on the spindle to prevent damage to the grease retainer.**
8. Install the outer bearing cone and roller assembly and the flat washer on the spindle; then, install the adjusting nut.
9. Install the caliper to the spindle and tighten the attaching bolts to specifications as detailed in Group 12.
10. Position the wheel and tire on the new hub and rotor. Install the wheel hub nuts and tighten them alternately in order to draw the wheel evenly against the hub and rotor.
11. Adjust the wheel bearings as outlined in this Part, Section 3.
12. Before driving the vehicle, pump the brake pedal several times to obtain normal brake lining to rotor clearance and restore normal brake pedal travel.

SPECIAL SERVICE TOOLS

SPECIAL TOOLS

Tool No.	Description	Tool No.	Description
Tool-1175-AB	Grease Seal Remover	T56P-1217-A	Front Wheel Bearing Cup (Inner and Outer) Installer-Drum
T69L-1102-A	Front Wheel Bearing Remover		
Tool-1217-J	Front Wheel Bearing Cup (Outer) Installer-Disc	Tool-1175-AH	Grease Seal Installer-Disc
Tool-1217-K	Front Wheel Bearing Cup (Inner) Installer-Disc		

PART 11-11 Wheel Hubs and Bearings—Rear

Applies To All Models			
COMPONENT INDEX	Page	COMPONENT INDEX	Page
BEARING AND SEAL-INTEGRAL CARRIER AXLE		HOISTING INSTRUCTIONS	11-01
Removal and Installation	11-01	REAR WHEEL ASSEMBLY	
BEARING AND SEAL-REMOVABLE CARRIER AXLE		Description	11-01
Removal and Installation	11-01	SPECIAL TOOLS	11-04

DESCRIPTION

REAR WHEEL ASSEMBLY

The rear wheel brake drum is attached to studs on the rear axle shaft hub flange by three retainers. The wheel and tire mounts on the same rear axle shaft flange studs and is held against the hub and drum by the wheel nuts. Except for integral carrier Ford (WER) axle

equipped vehicles, the rear wheel bearing is pressed onto the axle shaft just inside the shaft flange and the entire assembly is retained to the rear axle housing by the bearing retainer plate which is bolted to the housing flange.

On integral carrier (WER) axle equipped Ford, Mercury and Meteor

vehicles, using 351-2V and 400-2V engines, the roller type wheel bearings have no inner race, and contact the bearing journals of the axle shafts.

The axle shafts do not use an inner or outer bearing retainer. They are held in the axle by means of C-locks, positioned in a slot on the splined end.

REMOVAL AND INSTALLATION

HOISTING INSTRUCTIONS

Damage to steering linkage components and front suspension struts may occur if care is not exercised when positioning the hoist adapters of 2 post hoists prior to lifting the vehicle.

If a 2 post hoist is used to lift the vehicle, place the adapters under the lower arms or (except Pinto), the No. 1 crossmember. Do not allow the adapters to contact the steering linkage. If the adapters are placed under the crossmember, a piece of wood (2 x 4 x 16 inches) should be placed on the hoist channel between the adapters. This will prevent the adapters from damaging the front suspension struts. The adjustable forks of 2 post hoists must not contact any of the welded brackets on the rear axle housing.

Procedures differ for wheel bearing and seal removal and installation between removable carrier, and integral carrier (WER) type axles.

REMOVABLE AND INTEGRAL CARRIER TYPE AXLES (EXCEPT WER)

The rear axle shafts, wheel bearings, and oil seal can be replaced without removing the differential assembly from the axle housing.

REMOVAL OF AXLE SHAFT

Synthetic wheel bearing seals are used. Removal and insertion of rear axle shafts must be performed with caution. The entire length of the shaft (including spline) up to the seal journal must pass through the seal without contact. Any roughening or cutting of the seal element during axle removal or installation will result in early seal failure.

1. Remove the wheel cover, wheel and tire from the brake drum.
2. Remove the nuts that secure the brake drum to the axle shaft flange, then remove the drum from flange.
3. Working through the hole provided

in each axle shaft flange, remove the nuts that secure the wheel bearing retainer plate. Then pull the axle shaft assembly out of the axle housing (Fig. 1). The brake backing plate must not be dislodged. Install one nut to hold the plate in place after the axle shaft is removed.

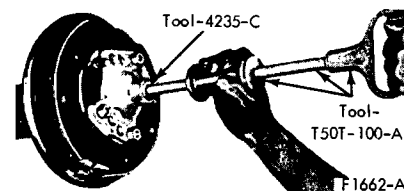


FIG. 1 Removing Axle Shaft

Removal of Rear Wheel Bearing and Seal

Synthetic seals must not be cleaned, soaked or washed in cleaning solvents.

Removal of the wheel bearings from the axle shaft makes them unfit for further use.

Brakes

GROUP

12

PART 12-01**PAGE**

General Hydraulic Brake Service 12-01-01

PART 12-02Drum Brakes—Single Cylinder,
Dual Piston 12-02-01**PART 12-20**Disc Brakes—Single Piston, Sliding
and Floating Caliper 12-20-01**PART 12-50****PAGE**Vacuum Brake Booster—Single
Diaphragm, Dash
Mounted 12-50-01**PART 12-70**Parking Brakes—Cable Actuated,
Rear Wheels 12-70-01

PART 12-01 General Hydraulic Brake Service

COMPONENT INDEX Applies to Models As Indicated	All Models	Ford	Mercury	Meteor	Cougar	Torino	Maverick, Comet	Pinto	Montego	Mustang	Lincoln- Continental	Thunderbird	Continental- Mark IV
BRAKE BOOSTER Adjustments		01-04	01-04	01-04	01-04	01-04	N/A	N/A	01-04	01-04	01-04	01-04	01-04
Cleaning and Inspection		01-08	01-08	01-08	01-08	01-08	N/A	N/A	01-08	01-08	01-08	01-08	01-08
Tests		01-02	01-02	01-02	01-02	01-02	N/A	N/A	01-02	01-02	01-02	01-02	01-02
BRAKE PEDAL Free Height Test	01-02												
Total Travel Test	01-02												
BRAKE PRESSURE DIFFERENTIAL VALVE Centralizing	01-06												
DISC BRAKES Cleaning and Inspection		01-06	01-06	01-06	01-06	01-06	N/A	N/A	01-06	01-06	01-06	01-06	01-06
Service Precautions		01-06	01-06	01-06	01-06	01-06	N/A	N/A	01-06	01-06	01-06	01-06	01-06
DRUM BRAKES Cleaning and Inspection	01-07												
HYDRAULIC LINES Inspection	01-08												
Repair	01-08												
HYDRAULIC SYSTEM BLEEDING	01-04												
PARKING BRAKE CONTROL Vacuum Release Test		01-02	01-02	N/A	N/A	N/A	N/A	N/A	N/A	N/A	01-02	01-02	01-02
SPECIAL SERVICE TOOLS	01-08												

A page number indicates that the item is for the vehicle(s) listed at the head of the column.

N/A indicates that the item is not applicable to the vehicle(s) listed.

DIAGNOSIS AND TESTING

Always check the fluid level in the master cylinder before performing the test procedures. If the fluid level is not within 1/4 inch of the top of the master cylinder reservoirs, add Brake Fluid — Extra Heavy Duty (ESA-M6C25-A or equivalent for all brake applications. The extra heavy duty brake fluid is colored blue for identification purposes.

Should one of the wheel brakes be locked and the vehicle must be moved, open the bleeder screw long enough to let out a few drops of brake fluid. This bleeding operation will release the brakes but will not correct the cause of trouble.

BRAKE PEDAL FREE HEIGHT MEASUREMENTS

With the engine running for full power brake operation and the parking brake fully released, measure the brake pedal free height, and check the brake pedal travel with the use of the Brake Pedal Pressure Gauge, Tool WRE-500-50 as follows:

1. Insert a slender, sharp pointed prod through the carpet and sound deadener to the dash panel metal and measure the distance to the brake pedal (Fig. 1).
2. If the position of the pedal is not within specification, check the brake pedal for missing, worn, or damaged bushings, or loose attaching bolts and replace them, if required.
3. If the pedal free height is still out of specification, check the brake pedal booster or master cylinder to be sure the correct parts are installed. Replace the worn or damaged parts as necessary.

BRAKE PEDAL TRAVEL MEASUREMENT

1. Install a Brake Pedal Effort Gauge on the brake pedal pad (Fig. 2).
2. Hook a steel measuring tape to the brake pedal as shown in Fig. 1. Measure and record the distance from the brake pedal free height position to the reference point, which is at the six o'clock position on the steering wheel rim.
3. With the steel tape still hooked to the brake pedal, depress the brake pedal by pressing downward on the brake pedal effort gauge. Apply a 50 pound load (non-power brakes), or a 25 pound load (power brakes) to the

center of the pedal by observing the pressure gauge, and measure the distance from the brake pedal to the fixed reference point on the steering wheel rim parallel to the centerline of the steering column.

4. The difference between the brake pedal free height and the depressed pedal measurement under a 50 pound load (non-power brakes), or a 25 pound load (power brakes) should be within the specified maximum pedal travel service specification B in Fig. 1.
5. If the pedal travel is more than the specified maximum shown in Fig. 1, dimension B, make several sharp reverse stops with a forward stop before each. Move the vehicle in reverse and forward for a distance of approximately ten feet; then, apply the brakes sharply and hold the brake pedal down until the vehicle is completely stopped. This will actuate the brake self-adjusters. If these stops do not bring the brake pedal travel within specification, make several additional forward and reverse stops as outlined above.
6. If the second series of stops do not bring the brake pedal travel within specification, remove the brake drums and check the brake adjusters to make sure they are functioning. Check the brake linings for wear or damage. Repair or replace all worn or damaged parts and non-functioning adjusters. Adjust the brake lining outside diameter to the approximate inside diameter of the brake drum with Rotunda Tool HRE-8650 described in Part 12-02.
7. If all the brake adjusters, brake drums and linings are functional and the brake travel is not within specifications, check the pedal assembly for missing or worn bushings, or loose attachments. Bleed the brakes and centralize the differential valve.

POWER BRAKE FUNCTIONAL TEST

1. Check the hydraulic brake system for leaks or insufficient fluid.
2. With the transmission in neutral, stop the engine and apply the parking brake. Depress the brake pedal several times to exhaust all vacuum in the system.
3. With the engine shut off and all vacuum in the system exhausted, depress the pedal, and hold it in the applied position. Start the engine. If

the vacuum system is operating, the pedal will tend to fall away under foot pressure and less pressure will be required to hold the pedal in the applied position. If no action is felt, the vacuum booster system is not functioning.

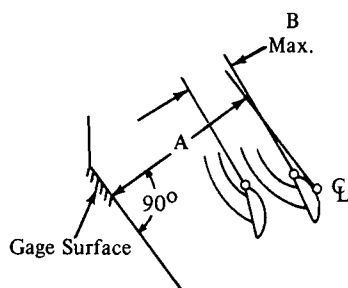
4. Remove the vacuum hose from the brake booster check valve connection. Manifold vacuum should be available at the check valve end of the hose with the engine at idle speed and the transmission in neutral. Be sure that all unused vacuum outlets are properly capped, hose connectors properly secured and that vacuum hoses are in good condition. When it is established that manifold vacuum is available to the booster, connect the vacuum hose to the booster and repeat Step 3. If no downward movement of the brake pedal is felt, replace the brake booster.
5. Operate the engine a minimum of 10 seconds at fast idle. Stop the engine and let the vehicle stand for 10 minutes; then, depress the brake pedal with approximately 20 pounds of force. The pedal feel (brake application) should be the same as that noted with the engine operating. If the pedal feels hard (no power assist), replace the brake booster.

If the brake pedal movement feels spongy, bleed the hydraulic system to remove air from the system. Refer to Hydraulic System Bleeding, in this Part.

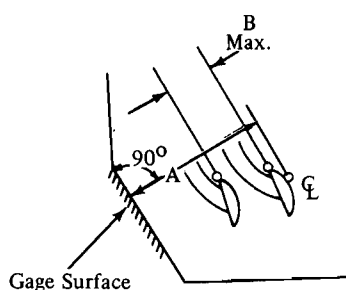
VACUUM TESTS-VACUUM RELEASE PARKING BRAKES

Visually check the operation of the brake linkage as the brake pedal is depressed. Then, check the operation of the brake linkage when the manual release lever is activated. These checks should indicate whether the manual parking brake control linkage is operating properly or requires repair or adjustment due to inability of the parking brake to hold against moderate vehicle movement. Perform tests of the parking brake system and controls after making certain the linkage, and manual controls operate properly.

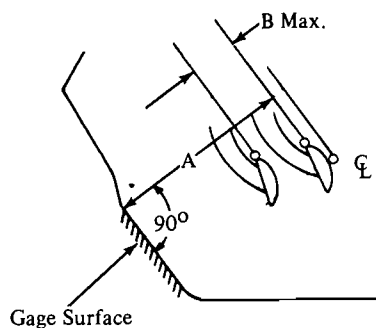
When testing a parking brake vacuum release system, a minimum of 10 inches of vacuum (Hg.) should be available at all points where vacuum is applied. This can be checked with a gauge such as Rotunda Fuel Pump Tester Gauge (A-RE345).



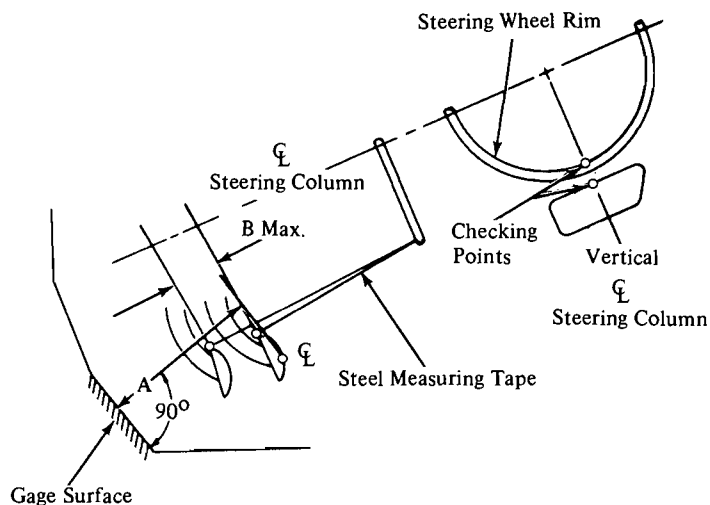
TORINO-MONTEGO – MARK IV – THUNDERBIRD
Measured from Centerline of Curved Pedal to Floor Panel
at Edge of Wiring Trough (Accelerator Side)



MAVERICK – COMET – PINTO



MUSTANG – COUGAR



FORD – MERCURY – METEOR – LINCOLN

NOTE: "A" Dimension to be measured to sheet metal from Top Center of Pad.

"B" Dimension to be Measured Parallel to the Vertical Centerline of the Steering Column with a 50# Load for Non-Power Brakes and 25# Load for Power Brakes Applied to the Centerline of the Brake Pedal Pad. (Checks on Power Brake Vehicles Made with Engine Running).

VEHICLE	TYPE	PEDAL FREE HEIGHT A ①		MAXIMUM PEDAL TRAVEL B ①
		MAX.	MIN.	
Pinto	Non - Power Drum & Disc	8 3/8	7 1/4	2 5/8
Maverick, Comet	Non - Power Drum	8 3/8	7 1/8	2 3/4
Mustang, Cougar	Non - Power Drum	9.0	7 3/4	2 3/8
Mustang, Cougar	Power Disc	7 7/8	6 3/8	2.0
Torino, Montego	Non - Power Disc - Auto. Trans.	9 3/4	8 5/8	3 3/4
Torino, Montego	Non - Power Disc - Std. Trans.	9 3/8	8 3/8	3 3/4
Torino, Montego (Police)	Power Disc - Auto. Trans.	8.0	7 1/4	2.0
Torino, Montego (Police)	Power Disc - Std. Trans.	7 3/8	6 5/8	2.0
Torino, Montego	Power Disc - Auto. Trans.	7 1/2	6 7/8	2.0
Torino, Montego	Power Disc - Std. Trans.	7.0	6 1/4	2.0
Ford, Mercury	Non - Power Disc	11 1/8	9 3/4	3 1/2
Ford, Mercury	Power Disc	7 7/8	7.0	2 1/8
Ford, Mercury (Police)	Power Disc	8 3/8	7 1/2	2 1/8
Thunderbird	Power Disc	7 1/2	6 7/8	2 3/8
Continental Mark IV	Power Disc	7 1/2	6 7/8	2 3/8
Lincoln Continental	Power Disc	8 1/4	7 1/2	2 1/8

① Inches

H 1630 - H

FIG. 1 Brake Pedal Height and Travel Measurements

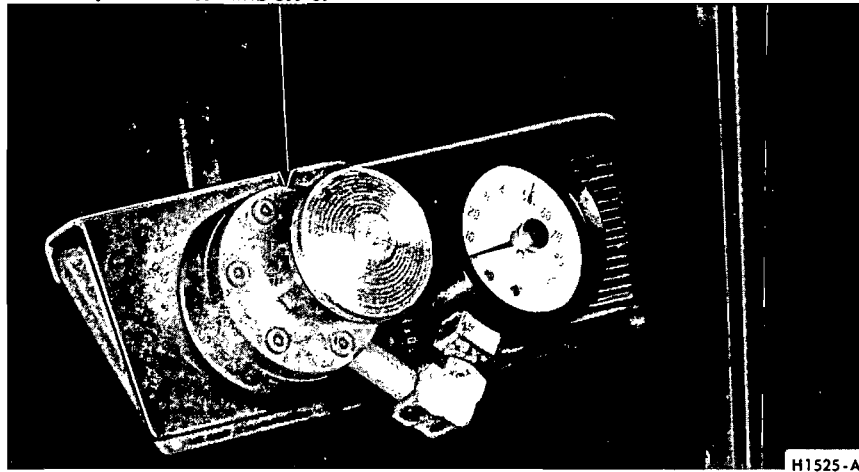
Failure to maintain 10 inches of vacuum (Hg.) during vacuum system tests could be caused by a loose hose connection, resulting in a vacuum leak. When checking for vacuum between two points, trace the hose along the entire routing to be sure it is not crossed with another hose and connected to the wrong connection.

All of the vacuum parking brake control checks are to be performed with the engine running at idle speed.

Leaks in the parking brake hoses or a disconnected or improperly connected hose can usually be found by listening for a hissing sound along the hose routings. Under no circumstances should air pressure be applied to the vacuum system as the actuator diaphragm in the parking brake vacuum motor may be damaged.

1. Start the engine and run it at idle speed. With the transmission shift control in neutral, depress the parking brake pedal to apply the parking brake. Move the transmission shift control to D range and observe the parking brake pedal to see that the pedal moves upward and the parking brake releases. If the parking brake releases, the parking brake vacuum control is working properly.
2. If the parking brake does not release, test for vacuum at the vacuum lines to the parking brake release vacuum motor. This can be accomplished by removing the hose from each component and attaching it to the

Tool - WRE-500-50



H1525-A

FIG. 2 Brake Pedal Effort Gauge Installed

vacuum gauge. Connect two distributor tester vacuum hose adapters together with a coupling as a connector to attach the gauge. A minimum of ten inches of vacuum is required to actuate the parking brake vacuum motor. If a minimum reading is not present when checking each of the aforementioned components, they must be replaced.

PARKING BRAKE OPERATION

Check the operation of the parking brake. With the vehicle on a hoist and the parking brake fully released, the cables should not have any slack. Also,

the rear brakes should not drag when the wheels are turned. If either of the above conditions exist, adjust as required.

ROAD TEST

A road test should be conducted only when the operator is sure the brakes will stop the vehicle.

If the road test reveals one or more problem conditions, correct all malfunctions of the vacuum system, brake booster and hydraulic system prior to removing brake drums, brake calipers, brake shoes and linings or backing plates.

ADJUSTMENTS

POWER BRAKE MASTER CYLINDER PUSH ROD ADJUSTMENT

The push rod is provided with an adjustment screw to maintain the correct relationship between the booster control valve plunger and the master cylinder. If the plunger is too long, it will prevent the master cylinder piston from completely releasing hydraulic pressure and can cause the brakes to drag. If the plunger is too short, it will result in excess pedal travel and an undesirable clunk in the booster area.

The adjustment screw is set to the correct height at the time of original assembly of the power unit. Under normal service, the adjustment screw does not require any further attention providing the original push rod assembly remains in the original unit. If

a check of the push rod adjustment is necessary, the push rod length may be verified with a push rod length gauge and measured with the engine running to apply vacuum to the booster (Fig. 3). The push rod length verification of the power brake booster assemblies is accomplished as follows:

1. Disconnect the master cylinder from the booster assembly and secure away from the booster without disconnecting the brake tubes.
2. Adjust the push rod screw to provide a slight tension against the inner edge of the adjustment gauge slot. (Approximately 5 pounds of tension against the push rod is required to assure that the push rod is firmly seated in the booster assembly. See Figure 4.
3. Install the master cylinder on the

brake booster and tighten the retaining nuts to the specified torque. Do not set up side forces on the push rod as it may break the valve plunger. This is an approximate adjustment only. To verify the adjustment, look through the make-up (rear) port of the master cylinder when installing the master cylinder to the booster. The master cylinder piston should not move more than 0.015 inch as it contacts the push rod. No movement (exact contact) is ideal.

HYDRAULIC SYSTEM BLEEDING

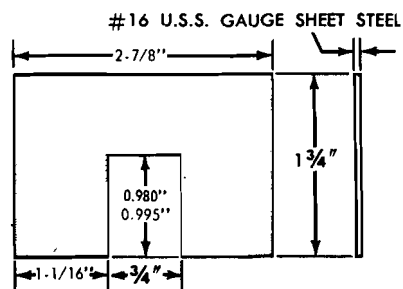
When any part of the hydraulic system has been disconnected for repair or replacement, air may enter the system and cause spongy pedal action. Bleed the hydraulic system after it has been

properly connected, to be sure that all air is expelled.

MANUAL BLEEDING

The primary and secondary (front and rear) hydraulic brake systems are individual systems and are bled separately. Bleed the longest line first on the individual system being serviced. During the complete bleeding operation **DO NOT** allow the reservoir to run dry. Keep the master cylinder reservoirs filled with Fluid-Extra Heavy Duty (ESA-M6C25-A). The extra heavy duty brake fluid is colored blue for identification purposes. Never re-use brake fluid which has been drained from the hydraulic systems.

1. If the master cylinder is equipped with a bleed screw, loosen the bleed screw. Push the brake pedal down slowly through its full travel. Close the bleeder fitting and return the pedal to the fully released position. Repeat this operation until fluid is free of air bubbles, then tighten the bleeder screw. **Do not use the secondary piston stop screw, located on the bottom of some master cylinders to bleed the brake system. Loosening or removing this screw could result in damage to the secondary piston or stop screw.**
2. To bleed the secondary (rear) brake system, position a suitable 3/8 inch box wrench (Fig. 5) on the bleeder fitting on the brake wheel cylinder. Attach a rubber drain tube to the bleeder fitting. The end of the tube should fit snugly around the bleeder fitting.
3. Submerge the free end of the tube in a container partially filled with clean brake fluid, and loosen the bleeder fitting approximately 3/4 turn.
4. Push the brake pedal down slowly through its full travel. Close the bleeder fitting, then return the pedal to the full-released position. Repeat this operation until air bubbles cease to appear at the submerged end of the bleeder tube.



H1087-E

FIG. 3 Push Rod Gauge Dimensions

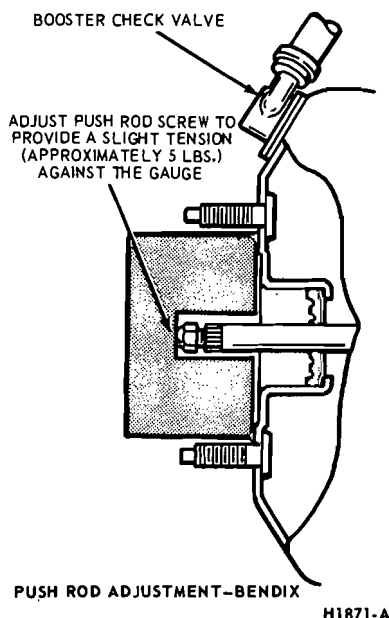


FIG. 4 Brake Booster Push Rod Measurement

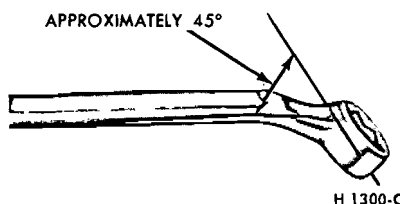


FIG. 5 Wrench for Bleeding Brake Hydraulic System

5. When the fluid is completely free of air bubbles, close the bleeder fitting and remove the bleeder tube.
6. Repeat this procedure at the brake wheel cylinder on the opposite side. Refill the master cylinder reservoir after each wheel cylinder is bled and install the master cylinder cover and gasket. **Be sure the diaphragm type gasket is properly positioned in the master cylinder cover. When the bleeding operation is completed, the fluid level should be filled to within 1/4 inch of the top of the reservoirs.**
7. If the primary (front brake) system is to be bled. Repeat steps 2 through 6 at the right front brake caliper or cylinder and ending at the left front brake caliper or cylinder.
8. On disc brake equipped models, be sure that the front brake pistons are returned to their normal positions and that the shoe and lining assemblies are properly seated by depressing the brake pedal several times until normal pedal travel is established.

PRESSURE BLEEDING—ALL MODELS

Bleed the longest lines first. The bleeder tank should contain enough new Ford Brake Fluid to complete the bleeding operation. Use Brake Fluid - Extra Heavy Duty -(ESAM6C25-A) or equivalent for all brake applications. The brake fluid is colored blue for identification purposes. Never re-use brake fluid that has been drained from the hydraulic system. The tank should be charged with approximately 10 to 30 pounds of air pressure. Never exceed 50 pounds pressure.

1. Clean all dirt from the master cylinder reservoir cover.
2. Remove the master cylinder reservoir cover and rubber gasket, and fill the master cylinder reservoir with the specified brake fluid. Install the pressure bleeder adapter tool to the master cylinder, and attach the bleeder tank hose to the fitting on the adapter. **Master cylinder pressure bleeder adapter tools can be obtained from the various manufacturers of pressure bleeding equipment. Follow the instructions of the manufacturer when installing the adapter.**
3. If the master cylinder is equipped with a bleed screw, loosen the bleed screw and bleed the master cylinder until the fluid is free of air bubbles; then, tighten the bleed screw. **Do not use the secondary piston stop screw, located on the bottom of some master cylinders, to bleed the master cylinder.**
4. If the rear wheel cylinders, the secondary brake system, are to be bled, position a 3/8 inch box wrench (Fig. 5) on the bleeder fitting on the right rear brake wheel cylinder. Attach a bleeder tube to the bleeder fitting. **The end of the tube should fit snugly around the bleeder fitting.**
5. Open the valve on the bleeder tank to admit pressurized brake fluid to the master cylinder reservoir.
6. Submerge the free end of the tube in a container partially filled with clean brake fluid, and loosen the bleeder fitting.
7. When air bubbles cease to appear in the fluid at the submerged end of the bleeder tube, close the bleeder fitting and remove the tube.
8. Repeat steps 3 through 7 at the left rear wheel cylinder.
9. If the vehicle is equipped with disc brakes, repeat steps 4 through 7, starting at the right front disc caliper and ending at the left front disc caliper. On all models, except Pinto, equipped with disc brakes, the metering valve release rod must be

pulled outward and held a minimum of 1/16 inch (Fig. 6) while bleeding the primary brake system. Remove the tool after bleeding.

10. If the vehicle contains drum type front brakes and the primary (front) brake system is to be bled, repeat steps 4 through 7, starting at the right front wheel cylinder and ending at the left front wheel cylinder.
11. When the bleeding operation is completed, close the bleeder tank valve and remove the tank hose from the adapter fitting.
12. On disc brake equipped vehicles, be sure that the front brake pistons are returned to their normal positions and that the shoe and lining assemblies are properly seated by depressing the brake pedal several times until normal pedal travel is established.
13. Remove the Pressure Bleeder Adapter Tool. Fill the master cylinder reservoirs to within 1/4 inch of the top. Install the master cylinder cover and gasket. Be sure

the diaphragm type gasket is properly positioned in the master cylinder cover.

CENTRALIZING THE PRESSURE DIFFERENTIAL VALVE

After any repair or bleeding of the primary (front brake) or secondary (rear brake) system, the dual-brake warning light switch should be centralized.

To centralize the pressure differential valve and turn off the warning light after a repair operation:

1. Turn the ignition switch to the ACC or ON position.
2. Check the fluid level in the master cylinder reservoirs and fill them to within 1/4 inch of the top with the specified brake fluid, if necessary.
3. Depress the brake pedal and the piston will center itself causing the brake warning light to go out (if it was illuminated).
4. Turn the ignition switch to the OFF position.

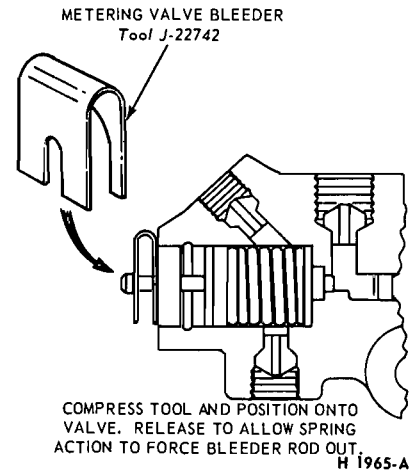


FIG. 6 Disc Brake Metering Valve Bleeding Tool

5. Before driving the vehicle, check operation of the brakes and be sure that a firm pedal is obtained.

CLEANING AND INSPECTION

DISC BRAKES

1. Remove the wheel and tire and the shoe and lining assemblies as outlined in Part 12-20.
2. Inspect the brake shoes and lining for wear. If the lining is worn to within 1/32 inch of the rivet heads or if there is more than 0.125 taper from end to end or if lining shows evidence of brake fluid contamination, replace all (4) shoe and lining assemblies on both front wheels.
3. On floating caliper type disc brakes, check the caliper to spindle attaching bolt wires. If the wires are damaged, install new bolts, torque to specifications, and replace the wires.
4. To check rotor runout, first eliminate the wheel bearing end play by tightening the adjusting nut. After tightening the nut, check to see that the rotor can still be rotated.
5. Clamp a dial indicator to the caliper housing so that the pointer contacts the rotor at a point approximately 1 inch from the outer edge. Rotate the rotor and take an indicator reading. If the reading exceeds 0.003 inch total lateral runout on the indicator, replace or resurface the disc brake rotor. The following requirements

must be met when resurfacing disc brake rotors: A lathe such as Rotunda Disc Brake Lathe FRE-1466-B should be used to refinish the disc brake rotors. The step-by-step resurfacing procedure provided with the tool must be adhered to. The finished braking surface of the rotor must be flat and parallel within 0.0007 inch; lateral runout must not exceed 0.003 inch total indicator reading; braking surfaces are to be 80/15 micro inches. On all models, the minimum limiting dimension from the inboard bearing cup to the inboard rotor face and the minimum rotor thickness dimension, must be observed when removing material from the rotor braking surfaces. Rotor minimum thickness is shown on each rotor (Fig. 7). If the rotor thickness is less than that shown on the rotor, either through wear or after refinishing, the rotor must be replaced. A ball and micrometer gauge bar (Tool T71P-1102-A) is to be used when checking minimum dimensions (Fig. 8). Refer to Part 12-20 for specifications.

When the runout check is finished, be sure to adjust the bearings as outlined in Group 11-02 in order to prevent bearing failure.

6. Check the rotor for scoring. Minor scores can be removed with a fine emery cloth. If the rotor is excessively scored, refinish it as outlined in step 5 or replace the rotor, if required.
7. Visually check the caliper. If the caliper housing is leaking it should be replaced. If a seal is leaking, the caliper must be disassembled and new seals installed. If a piston is seized in the bore a new caliper housing is required.

Check the brake hoses for signs of cracking, leaks or abrasion. Replace them if necessary.

DISC BRAKE SERVICE PRECAUTIONS

1. Grease or any other foreign material must be kept off the caliper assembly, surfaces of the rotor and external surfaces of the hub during service operations. Handling of the

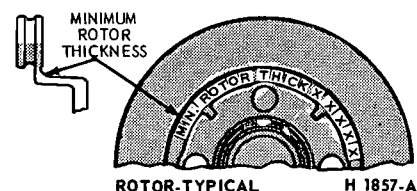


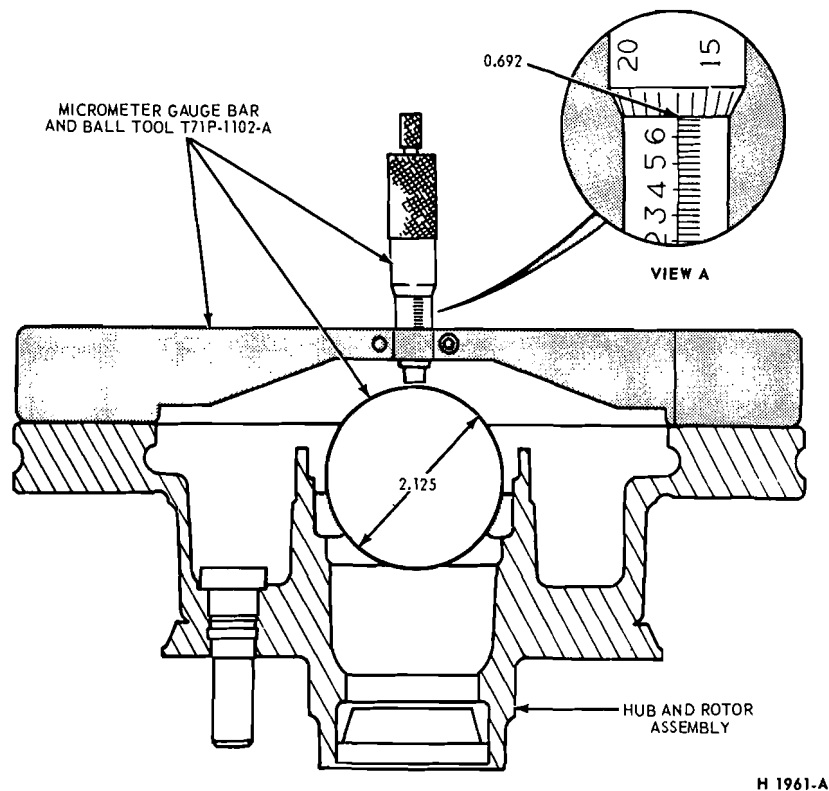
FIG. 7 Disc Brake Rotor Minimum Thickness Marking Location

rotor and caliper assemblies should be done in a way to avoid deformation of the brake rotor and nicking or scratching of brake linings.

2. If a caliper piston is removed for any reason, the piston seal must be replaced.
3. During removal and installation of a wheel assembly, exercise care not to interfere with and damage the caliper splash shield or the bleeder screw fitting.
4. Front wheel bearing end play is critical and must be within specifications.
5. Be sure the vehicle is centered on the hoist before servicing any front end components, to avoid bending or damaging the rotor splash shield on full right or left wheel turns.
6. Riding of the brake pedal (common on left foot applications) must be avoided during vehicle operation.
7. The wheel and tire must be removed separately from the brake rotor, unlike drum brakes where the wheel, tire and drum are removed as a unit.
8. On floating caliper type disc brakes, whenever the caliper is removed the caliper locating pins should be inspected for wear or damage.
9. On floating caliper type disc brakes, the caliper assembly must be removed from the spindle prior to removal of the shoe and lining assemblies.
10. On floating caliper type disc brakes the calipers must not be interchanged from one side to the other. When the caliper is installed on its proper anchor plate and spindle, the bleeder screw will point to the rear of the vehicle. If a caliper is installed on the wrong side of the vehicle, it is not possible to bleed the system properly.
11. Do not attempt to clean or restore oil or grease soaked brake linings. When contaminated linings are found, brake linings must be replaced in complete axle sets.

DRUM BRAKES

1. Remove the wheel from the drum, and remove the drum as outlined in Part 12-02.
2. Brush all dust from the backing plates and interior of the brake drums.
3. Inspect the brake shoes for excessive lining wear or shoe damage. If the lining is worn within 1/32 inch of the rivet heads or if the shoes are damaged, they must be replaced. Replace any lining that had been contaminated with oil, grease or



H 1961-A

FIG. 8 Gauging Rotor Inner Braking Surface (Pinto Shown)

brake fluid. Replace lining in axle sets. Prior to replacement of lining, the drum diameter should be checked to determine that the brake drum braking surface diameter is within specifications. If the braking surface diameter exceeds specifications, the drum must be replaced.

4. Check the condition of brake shoes, retracting springs, hold-down springs, and drum for signs of overheating. If the shoes have a slight blue coloring, indicating overheating, replacement of the retracting and hold-down springs is strongly recommended. **Overheated springs lose their pull and could cause the new lining to wear prematurely, if they are not replaced. If the brake drums are heat spotted, indicating an overheated condition, they should be replaced.**
5. If the vehicle has 30,000 or more miles of operation on the brake linings or signs of overheating are present when relining brakes, the wheel cylinders should be disassembled and inspected for wear and entrance of dirt into the cylinder. The wheel cylinder must be rebuilt to avoid future problems.

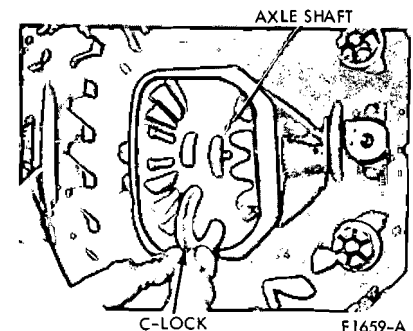


FIG. 9 Brake Drum Maximum Inside Braking Surface Diameter Marking Location

6. Inspect all other brake parts and replace any that are worn or damaged.
7. Inspect the brake drum and, if necessary, refinish. Brake drum **maximum inside** braking surface diameter is shown on each drum (Fig. 9). If the maximum inside braking surface diameter shown on the drum is exceeded either by wear or refinishing, the drum must be replaced. Refer to Part 12-02 for refinishing.

PART 12-02 Drum Brakes—Single Cylinder, Dual Piston

COMPONENT INDEX Applies to Models as Indicated	All Models	Ford	Mercury	Meteor	Cougar	Torino	Comet, Maverick	Pinto	Montego	Mustang	Lincoln- Continental	Thunderbird	Continental- Mark IV
BRAKE BACKING PLATE Removal and Installation	02-07												
BRAKE BOOSTER Cleaning and Inspection-See Part 12-01													
Description		02-02	02-02	02-02	02-02	02-02	N/A	N/A	02-02	02-02	N/A	N/A	N/A
Removal and Installation		02-09	02-09	02-09	02-09	02-09	N/A	N/A	02-09	02-09	02-09	02-09	02-09
BRAKE DRUM Cleaning and Inspection-See Part 12-01													
Refinishing	02-12												
Removal and Installation (Front)		N/A	N/A	N/A	02-05	02-05	02-05	02-05	02-05	02-05	N/A	N/A	N/A
Removal and Installation (Rear)	02-05												
BRAKE PEDAL Removal and Installation		02-11	02-11	02-11	02-12	02-11	02-11	02-12	02-11	02-11	N/A	N/A	N/A
BRAKE SHOES Adjustments	02-04												
Relining	02-12												
Removal and Installation	02-05												
DRUM BRAKE Description	02-02												
DUAL BRAKE SYSTEM Description	02-02												
MASTER CYLINDER Cleaning and Inspection	02-13	02-13	02-13	02-13	02-13	02-13	02-13	02-13	02-13	02-13	N/A	N/A	N/A
Disassembly and Overhaul	02-13										N/A	N/A	N/A
Removal and Installation-Non-Power		N/A	N/A	N/A	02-07	02-07	02-07	02-07	02-07	02-07	N/A	N/A	N/A
Removal and Installation-Power		02-07	02-07	02-07	02-07	02-07	N/A	N/A	02-07	02-07	N/A	N/A	N/A
PRESSURE DIFFERENTIAL VALVE - Removal and Installation	02-08												
WHEEL CYLINDER Cleaning and Inspection	02-13												
Disassembly and Overhaul	02-13												
Removal and Installation	02-06												
SPECIFICATIONS AND SPECIAL SERVICE TOOLS	02-15												

A page number indicates that the item is for the vehicle(s) listed at the head of the column.

N/A indicates that the item is not applicable to the vehicle(s) listed.

DESCRIPTION

DUAL BRAKE SYSTEM

The drum brake system employs single anchor, internal expanding and self adjusting brake assemblies (rear wheels only, if equipped with disc brakes).

The self-adjusting brake mechanism consists of a cable, cable guide, adjusting lever, adjusting screw assembly, and adjuster spring (Figs. 1 and 2). The cable is hooked over the anchor pin at the top and is connected to the lever at the bottom. The cable is routed along the web of the secondary brake shoe by means of the cable guide. The adjuster spring is hooked to the primary brake shoe and to the lever. The automatic adjuster is actuated only when the brakes are applied while the vehicle is moving rearward and only when the secondary shoe is free to move toward the drum beyond a predetermined point.

A vacuum booster is used with the power brake system.

The dual-master cylinder brake system has been incorporated in all models to provide increased safety. The system consists of a dual-master cylinder (Fig. 3), pressure differential valve assembly and a switch (Fig. 4). The switch on the differential valve activates a dual-brake warning light, located on the instrument panel.

The rearward (closest to the dash panel) reservoir of the master cylinder is used to supply hydraulic pressure to the front brake wheel cylinders. The forward (closest to the radiator) reservoir is used to supply hydraulic pressure to the rear brake wheel cylinders.

BRAKE BOOSTER

The diaphragm-type brake booster is a self-contained vacuum-hydraulic braking unit mounted on the engine side of the dash panel.

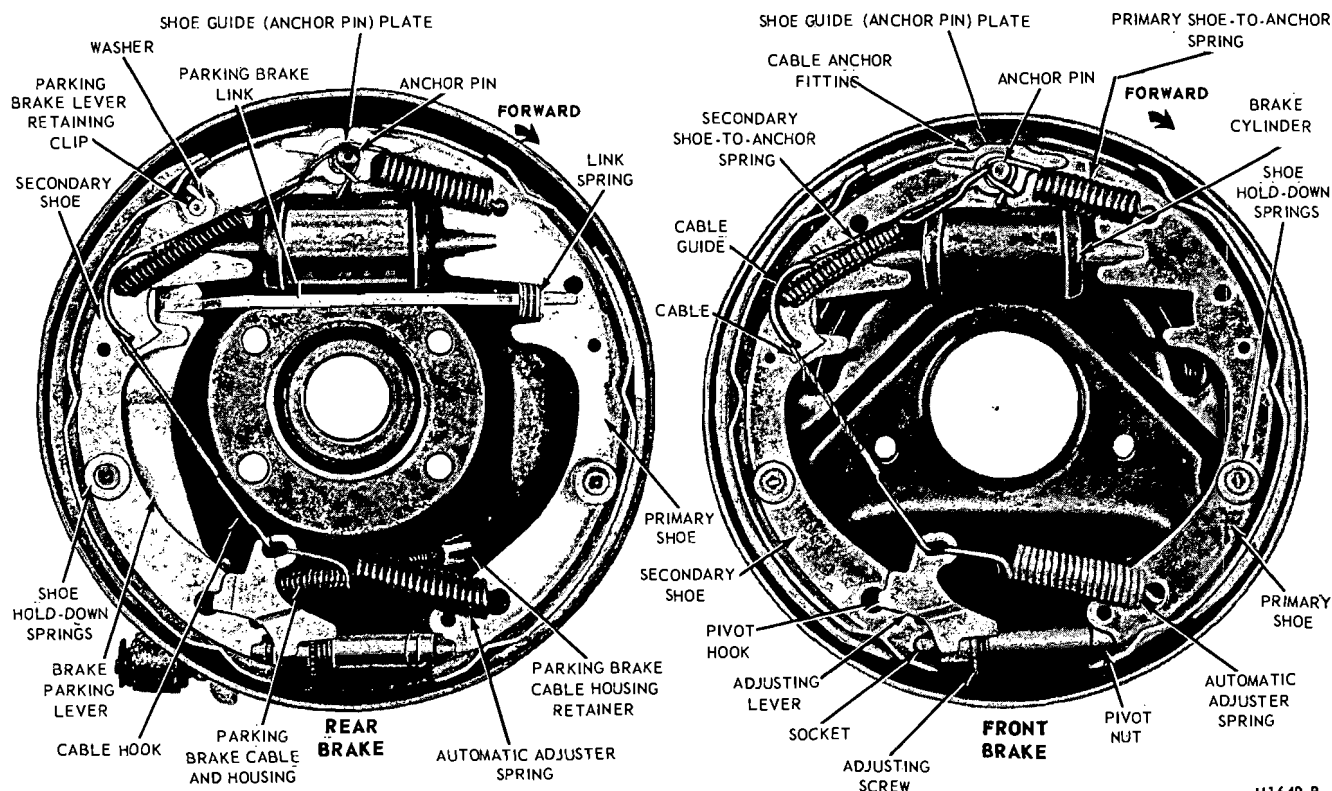
The brake booster is of the vacuum suspended-type which utilizes engine

intake manifold vacuum and atmospheric pressure for its power. Adjustment of the push rod and replacement of the check valve and grommet are the only services permitted on the brake booster. The booster unit is to be exchanged when it is inspected, checked and found to be inoperative.

PRESSURE DIFFERENTIAL VALVE

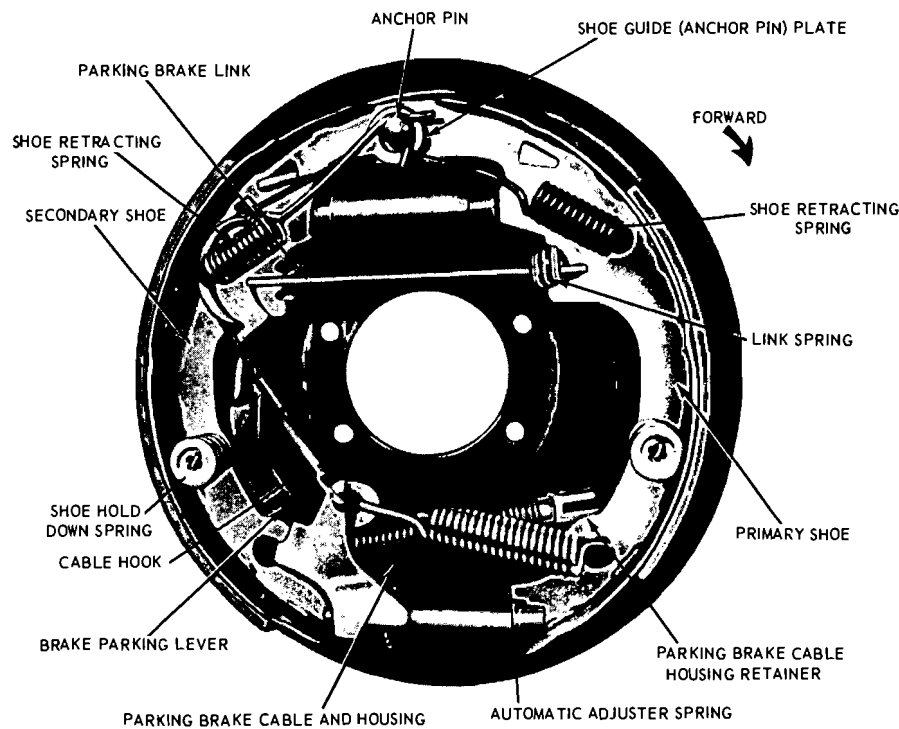
A self centering pressure differential valve assembly is used on all vehicles having power or non-power drum type brakes.

The brake warning light switch is mounted at the center of the valve body and the spring loaded switch plunger fits into a tapered shoulder groove in the center of the piston. In this position, the electrical continuity through the switch is interrupted and the brake warning lamp on the instrument panel is out.



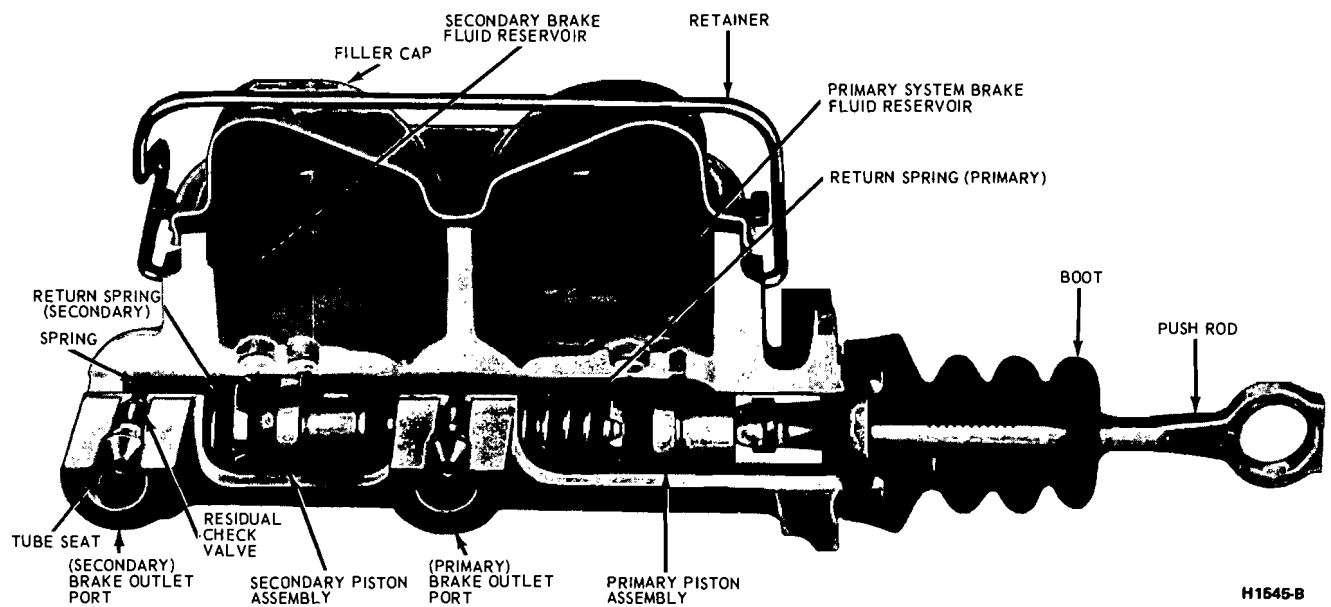
H1649-B

FIG. 1 Self-Adjusting Brake Assemblies—Typical



H 1843-A

FIG. 2 Self Adjusting Brake Assembly (Pinto Rear Brake)



H1545-B

FIG. 3 Dual Master Cylinder—Typical

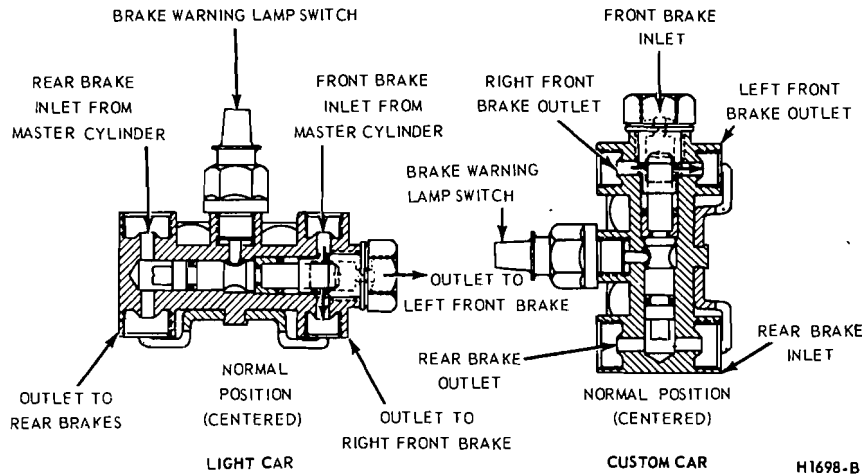


FIG. 4 Pressure Differential Valve and Brake Warning Light Switch

ADJUSTMENTS

BRAKE SHOES

After any brake service work, obtain a firm brake pedal before moving the vehicle. Riding the brake pedal (common on left foot application) should be avoided when driving the vehicle.

The hydraulic drum brakes are self-adjusting and require a manual adjustment only after the brake shoes have been relined, replaced, or when the length of the adjusting screw has been changed while performing some other service operation. The manual adjustment is performed with the drums removed, using the tool and the procedure detailed below.

When adjusting the rear brake shoes, check the parking brake cables for proper adjustment. Make sure that the equalizer operates freely.

To adjust the brake shoes:

1. Use Rotunda Tool HRE 8650, (Fig. 5) to determine the inside diameter of the drum braking surface.
2. Use the tool as shown in Fig. 5 and adjust the brake shoe diameter to fit the gauge. Hold the automatic adjusting lever out of engagement while rotating the adjusting screw, to prevent burring the screw slots. Make sure the adjusting screw rotates freely. If necessary, lubricate the adjusting screw threads with a thin, uniform coating of lubricant (ESA-M1C75-B).
3. Rotate Tool HRE 8650 around the brake shoes to be sure of the setting.
4. Apply a small quantity of high temperature grease to the points

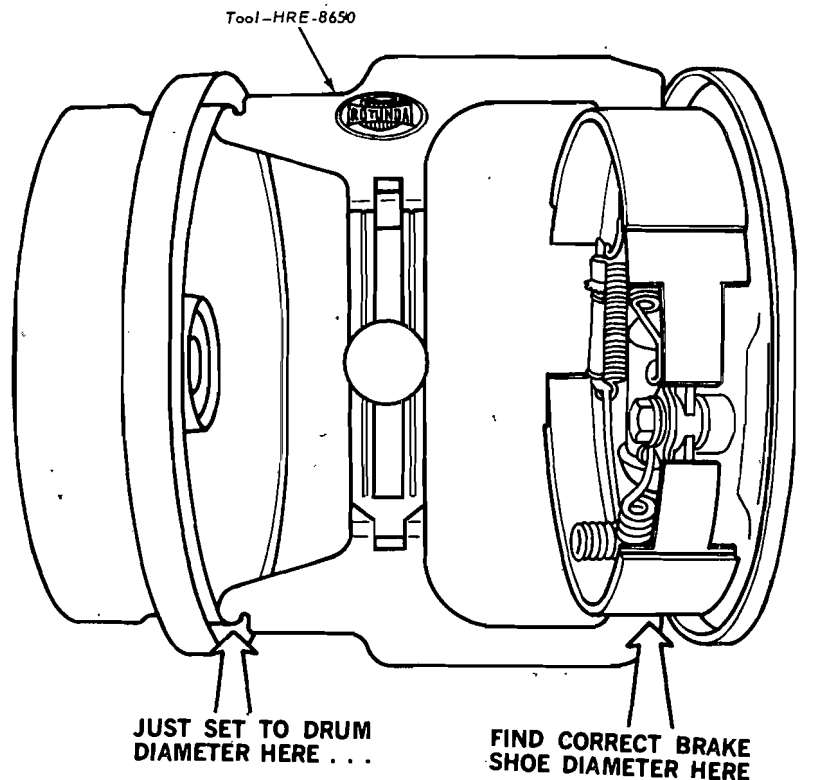


FIG. 5 Adjusting Brake Shoes Using Tool HRE-8650

- where the shoes contact the backing plate, being careful not to get the lubricant on the linings.
5. Install the drums. Install the drum retaining nuts and tighten securely.
6. Install the wheels on the drums and tighten the nuts to specification.
7. Complete the adjustment by applying the brakes several times with a minimum of 50 lbs pressure on the pedal (non-power brakes) or 25 lbs pressure (power brakes) while backing the vehicle. After each stop the vehicle must be moved forward.

8. After the brake shoes have been properly adjusted, check the operation of the brakes by making several stops while operating in a forward direction.

REMOVAL AND INSTALLATION

BRAKE DRUMS

Removal—Front

1. Raise the vehicle until the wheel and tire clear the floor. Remove the wheel cover or hub cap, and remove the wheel and tire from the drum.
2. Remove the grease cap from the hub. Remove the cotter pin, nut lock, adjusting nut, and flat washer from the spindle. Remove the outer bearing cone and roller assembly.
3. Pull the drum off the wheel spindle.
4. If the drum will not come off, pry the rubber cover from the brake backing plate. Insert a narrow screwdriver through the slot and disengage the adjusting lever from the adjusting screw. While holding the adjusting lever away from the screw, back off the adjusting screw with the brake adjusting tool (Fig. 6). **Be very careful not to burr, chip, or damage the notches in the adjusting screw; otherwise the self-adjusting mechanism will not function properly.**

Installation—Front

1. If the drum is being replaced, remove the protective coating from the new drum with carburetor degreaser. Then, use sandpaper to insure that no residue remains. Wipe the drum with a cloth soaked with denatured alcohol. Install new bearings and grease seal. Pack the wheel bearings, install the inner bearing cone and roller assembly in the inner cup, and install the new grease seal; see Part 11-02.

If the original drum is being installed, make sure that the grease in the hub is clean and adequate.

2. Adjust the brakes and install the drum assembly as outlined under Brake Shoe Adjustments in this section.
3. Install the outer wheel bearing, washer and adjusting nut.
4. Adjust the wheel bearing as outlined in Part 11-02, then install the grease cap. Install the wheel and hub cap.

Removal—Rear

1. Raise the vehicle so that the tire is clear of the floor.
2. Remove the hub cap and wheel.

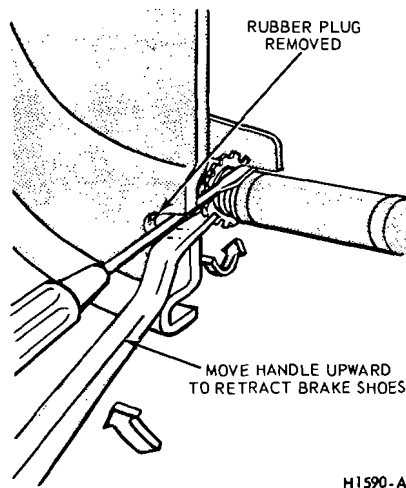


FIG. 6 Backing Off Brake Adjustment

Remove the three drum retainer nuts and remove the brake drum. If the drum will not come off, pry the rubber cover from the backing plate. Insert a narrow screwdriver through the hole in the backing plate, and disengage the adjusting lever from the adjusting screw. While holding the adjusting lever away from the adjusting screw, back off the adjusting screw with the brake adjusting tool (Fig. 6). **Be very careful not to burr, chip, or damage the notches in the adjusting screw; otherwise, the self-adjusting mechanism will not function properly.**

Installation—Rear

1. Remove the protective coating from a new drum with carburetor degreaser; then sand lightly and wipe with a cloth soaked with denatured alcohol.
2. Adjust the brakes as outlined under Brake Shoe Adjustments in this section. Place the drum over the brake assembly and into position.
3. Install the three drum retainer nuts and tighten securely. Install the wheel on the axle shaft flange studs against the drum, and tighten the attaching nuts to specifications.

BRAKE SHOES

Removal

1. With the wheel and drum removed, install a clamp over the ends of the brake cylinder as shown in Fig. 7.
2. Remove the shoe to anchor springs, with the tool shown in Fig. 7 and unhook the cable eye from the anchor pin.
3. Remove the shoe guide (anchor pin) plate (Fig. 1) when so equipped.
4. Remove the shoe hold-down springs, shoes, adjusting screw, pivot nut, socket and automatic adjustment parts.
5. On rear brakes, remove the parking brake link, spring and retainer. Disconnect the parking brake cable from the parking brake lever.
6. After removing the rear brake secondary shoe, disassemble the parking brake lever from the shoe by removing the retaining clip and spring washer (Fig. 1).

Installation

1. Before installing the rear brake shoes, assemble the parking brake lever to the secondary shoe and secure with the spring washer and retaining clip.
2. Apply a light coating of high temperature grease at the points where the brake shoes contact the backing plate.
3. Position the brake shoes on the backing plate and secure the assembly with the hold down springs. On the rear brake, install

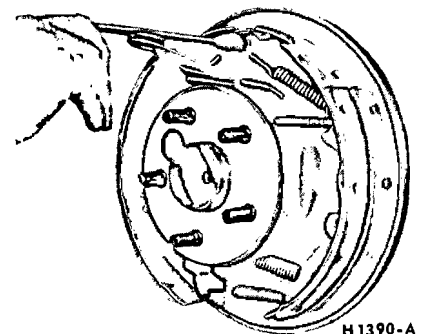


FIG. 7 Retracting Spring Removal

the parking brake link, spring and retainer, back off the parking brake adjustment; then, connect the parking brake cable to the parking brake lever (Figs. 1 and 2).

4. Install the shoe guide (anchor pin) plate on the anchor pin when so equipped.
5. Place the cable eye over the anchor pin with the crimped side toward the backing plate (11 inch brakes) or drum (9 and 10 inch brakes).
6. Install the primary shoe to anchor spring (9 and 10 inch brakes) or secondary shoe to anchor spring (11 inch brakes). Refer to Fig. 8.
7. Install the cable guide on the secondary shoe web with the flanged hole fitted into the hole in the secondary shoe web. Thread the cable around the cable guide groove (Fig. 1). It is imperative that the cable be positioned in this groove and not between the guide and the shoe web.
8. Install the secondary shoe to anchor spring (9 and 10 inch brakes) or the primary shoe to anchor spring (on 11 inch brakes) with the tool shown in Fig. 8. Be certain that the cable eye is not cocked or binding on the anchor pin when installed. All parts should be flat on the anchor pin. Remove the brake cylinder clamp.
9. Apply high-temperature grease (ESA-M1C75-B) to the threads and the socket end of the adjusting screw. Turn the adjusting screw into the adjusting pivot nut to the limit of the threads and then back off 1/2 turn. Interchanging the brake shoe adjusting screw assemblies from one side of the vehicle to the other would cause the brake shoes to retract rather than expand each time the automatic adjusting mechanism operated. To prevent installation on the wrong side of the vehicle, the socket end of the adjusting screw is stamped with an R or L (Fig. 9).
10. Place the adjusting socket on the screw and install this assembly between the shoe ends with the adjusting screw toothed wheel nearest the secondary shoe.
11. Hook the cable hook into the hole in the adjusting lever. The adjusting levers are stamped with an R or L to indicate their installation on right or left brake assembly (Fig. 9).
12. Position the hooked end of the adjuster spring completely into the large hole in the primary shoe web. The last coil of the spring should be at the edge of the hole. Connect the loop end of the spring to the adjuster lever hole.

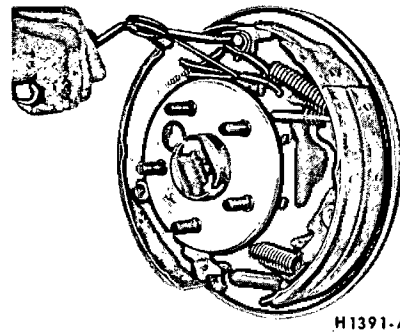


FIG. 8 Retracting Spring Installation

13. Pull the adjuster lever, cable and automatic adjuster spring down and toward the rear to engage the pivot hook in the large hole in the secondary shoe web (Fig. 1).
14. After installation, check the action of the adjuster by pulling the section of the cable between the cable guide and the anchor pin toward the secondary shoe web far enough to lift the lever past a tooth on the adjusting screw wheel. The lever should snap into position behind the next tooth, and release of the cable should cause the adjuster spring to return the lever to its original position. This return action of the lever will turn the adjusting screw one tooth.

If pulling the cable does not produce the action described, or if the lever action is sluggish instead of positive and sharp, check the position of the lever on the adjusting screw toothed wheel. With the brake in a vertical position (anchor at the top), the lever should contact the adjusting wheel 3/16 inch (plus or minus 1/32 inch) above the centerline of the screw. If the contact point is below this centerline, the lever will not lock on the teeth in the adjusting screw wheel, and the screw will not be turned as the lever is actuated by the cable.

To determine the cause of this condition:

- a. Check the cable end fittings. The cable should completely fill or extend slightly beyond the crimped section of the fittings. If it does not meet this specification, possible damage is indicated and the cable assembly should be replaced.
- b. Check the cable length. On models equipped with 11 inch brakes, the cable should measure 11-1/8 inches (plus or minus 1/64 inch) from the end of the cable anchor to the end of the cable hook. On models equipped with 9

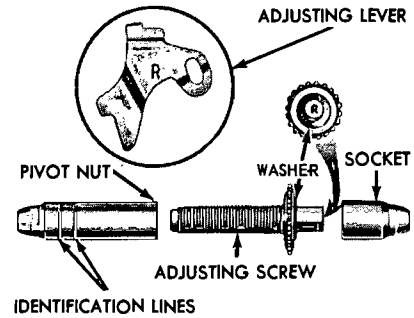


FIG. 9 Adjusting Screw and Lever Identification

inch brakes, the cable should measure 8-7/16 inches. On models equipped with 10 inch brakes, the cable should measure 9-3/4 inches from the end of the cable anchor to the end of the cable hook.

- c. Check the cable guide for damage. The cable groove should be parallel to the shoe web, and the body of the guide should lie flat against the web. Replace the guide if it shows damage.
- d. Check the pivot hook on the lever. The hook surfaces should be square with the body of the lever for proper pivoting. Replace the lever if the hook shows damage.
- e. See that the adjusting screw socket is properly seated in the notch in the shoe web.

WHEEL CYLINDER

Removal

1. Remove the wheel and the drum...
2. Remove the brake shoe assemblies, following procedures outlined in this section.
3. Disconnect the brake line from the brake cylinder. On a vehicle with a vacuum brake booster, be sure the engine is stopped and there is no vacuum in the booster system before disconnecting the hydraulic lines. To disconnect the hose at a front cylinder, loosen the tube fitting that connects the opposite end of the hose to the brake tube at a bracket on the frame.

Remove the horseshoe-type retaining clip from the hose and bracket, disengage the hose from the bracket, then unscrew the entire hose assembly from the front wheel cylinder. At a rear cylinder, unscrew the tube fitting that connects the tube to the cylinder. Do not pull the metal tube away from the cylinder. Pulling the tube out of the cylinder connection

will bend the metal tube and make installation difficult. The tube will separate from the cylinder when the cylinder is removed from the backing plate.

4. Remove the wheel cylinder attaching bolts and lock washers and remove the cylinder.

Installation

Wipe the end(s) of the hydraulic line to remove any foreign matter before making connections.

1. To install a front wheel cylinder, position the cylinder to the backing plate. Install the two lock washers and attaching bolts. Torque them to specifications.
2. Install a new copper gasket over the hose fitting. Thread the hose into the cylinder and tighten it to specified torque.
3. Engage the opposite end of the hose to the bracket on the frame. Install the horseshoe-type retaining clip, and connect the brake tube to the hose with the tube fitting nut. Tighten the nut to specification with tool 1112-144.
4. To install a rear wheel cylinder, place the rear wheel cylinder into position. Enter the tubing into the cylinder, and start the tube fitting nut into the threads of the cylinder.
5. Secure the cylinder to the backing plate by installing the attaching bolts and lock washers.
6. Tighten the tube fitting nut to specification with tool 1112-144.
7. Install the links in the ends of the wheel cylinder, install the shoes and adjuster assemblies, and adjust the shoes as outlined in this section.
8. Adjust the brakes as described in this part. Install the brake drum and wheel. Bleed the brakes and centralize the differential valve as outlined in Part 12-01.

BRAKE BACKING PLATE

Removal

1. Remove the wheel and brake drum. Disconnect the brake line from the brake cylinder.
2. Remove the brake shoe and adjuster assemblies and the wheel cylinder as outlined in this section. On the rear wheels, disconnect the parking brake lever from the cable.
3. If the rear backing plate is being replaced, remove the axle shaft from the applicable rear axle as outlined in Group 15 and disengage the parking brake cable retainer from backing plate. Remove the backing plate and gasket.

If the front backing plate is being replaced, remove the bolts and nuts that secure the backing plate to the front wheel spindle and remove the plate and gasket.

Installation

If a rear backing plate is to be replaced, install a new rear backing plate and gasket on the attaching bolts in the axle housing flange. Insert parking brake cable into backing plate and secure retaining fingers. Install the rear axle shaft for applicable rear axle. Refer to Group 15 for the proper installation procedure.

1. If the front brake backing plate is to be replaced, position a new front backing plate and gasket to the wheel spindle and install the attaching bolts and nuts.
2. Install the wheel cylinder and connect the brake line as outlined in this section.
3. Install the brake shoe and adjuster assemblies as outlined in this section. On a rear brake, connect the parking brake cable to the lever.
4. Adjust the brake shoes as outlined in this section, and install the brake drums and wheels. Bleed the brake system and centralize the differential valve as outlined in Part 12-01.

DUAL MASTER CYLINDER

Removal—Non-Power Brakes.

Refer to Figs. 10, 11, 12, 13.

1. Disconnect the stoplight switch wires at the connector. Remove the spring retainer. Slide the stop light switch off the brake pedal pin just far enough to clear the end of the pin, then remove the switch from the pin. **Use care to avoid switch damage during removal.**
2. Slide the master cylinder push rod and the nylon washers and bushings off the brake pedal pin.
3. Remove the brake tubes from the primary and secondary outlet ports of the master cylinder.
4. Remove the lock nuts or cap screws and lockwashers that secure the master cylinder to the dash panel and lift the cylinder forward and upward from the vehicle.

Installation—Non-Power Brakes

1. Position the boot on the push rod and secure the boot to the master cylinder. Carefully insert the master cylinder push rod and boot through the dash panel opening and position the master cylinder on the panel.
2. Install the lock nuts or cap screws at the dash panel and torque them to specification.

3. Coat the nylon bushings with SAE **10W** oil. Install the nylon washer and bushing on the brake pedal pin.
4. Position the stop light switch and master cylinder push rod on the brake pedal pin, install the nylon bushing and washer and secure them in position with the spring retainer.
5. Connect the wires at the stop light switch connector.
6. Connect the brake lines to the master cylinder.
7. Fill the master cylinder with the specified brake fluid to within 1/4 inch of the top of the dual reservoirs. Use Brake Fluid-Extra Heavy Duty (ESA-M6C25-A) or equivalent for all drum brake applications. **The extra heavy duty brake system fluid is colored blue for identification.**
8. Bleed the dual-master cylinder and the primary and secondary brake systems. Centralize the pressure differential valve. Refer to Hydraulic System Bleeding and Centralizing of the Differential Valve, Part 12-01, for proper procedure.
9. Operate the brakes several times; then, check for external hydraulic leaks.

Removal—Power Brakes

1. Remove the brake tubes from the primary and secondary outlet ports of the master cylinder (Figs. 14 thru 16).
2. Remove the two nuts attaching the master cylinder to the brake booster assembly.
3. Slide the master cylinder forward and upward from the vehicle.

Installation—Power Brakes

1. Before installing the master cylinder, check the distance from the outer end of the booster assembly push rod to the master cylinder mounting surface. Turn the push rod adjusting screw in or out as required to obtain the specified length. Refer to Part 12-01, Power Brake Master Cylinder Push Rod Adjustment for the proper procedure.
2. Position the master cylinder assembly over the booster push rod and onto the two studs on the booster assembly (Figs. 14 thru 16).
3. Install the attaching nuts and torque them to specifications.
4. Install the front and rear brake tubes to the master cylinder outlet fittings.
5. Fill the master cylinder with the specified brake fluid to within 1/4 inch of the top of the dual reservoirs. Use Brake Fluid-Extra Heavy Duty (ESA-M6C25-A) for all brake applications. **The extra heavy duty**

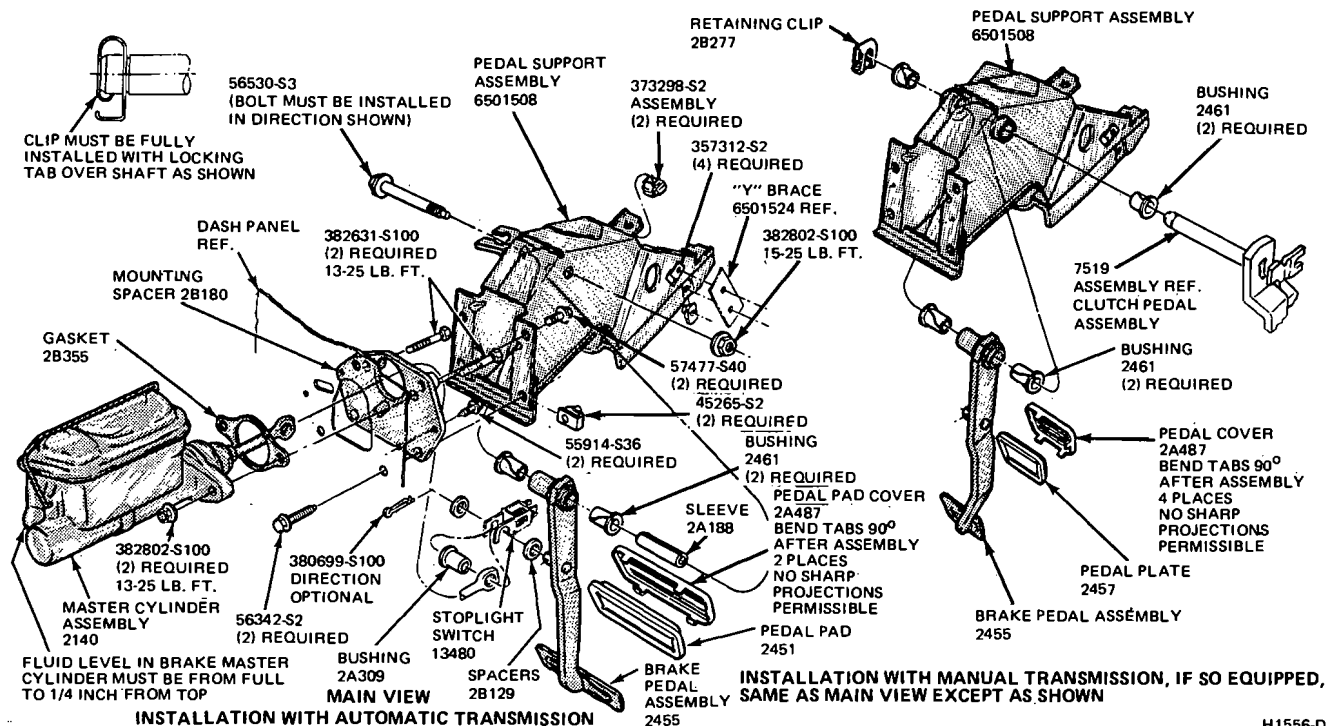


FIG. 10 Master Cylinder and Brake Pedal Installation—Non-Power Brake—Torino and Montego

brake fluid is colored blue for identification.

- Bleed the dual-master cylinder and the primary and secondary brake systems. Centralize the pressure differential valve. Refer to Hydraulic System Bleeding and Centralizing of the Differential Valve, Part 12-01, for the proper procedure.
- Operate the brakes several times, then check for external hydraulic leaks.

PRESSURE DIFFERENTIAL VALVE ASSEMBLY

Removal

The pressure differential valve assembly is serviced as an assembly only. Do not attempt to repair this unit.

- Disconnect the brake warning light connector from the warning light switch.
- Disconnect the inlet and outlet tubes from the valve assembly.
- Remove the two attaching nuts or bolts from the valve bracket and remove the valve assembly and bracket from the vehicle.

Installation

- Position the valve assembly and bracket and install the attaching

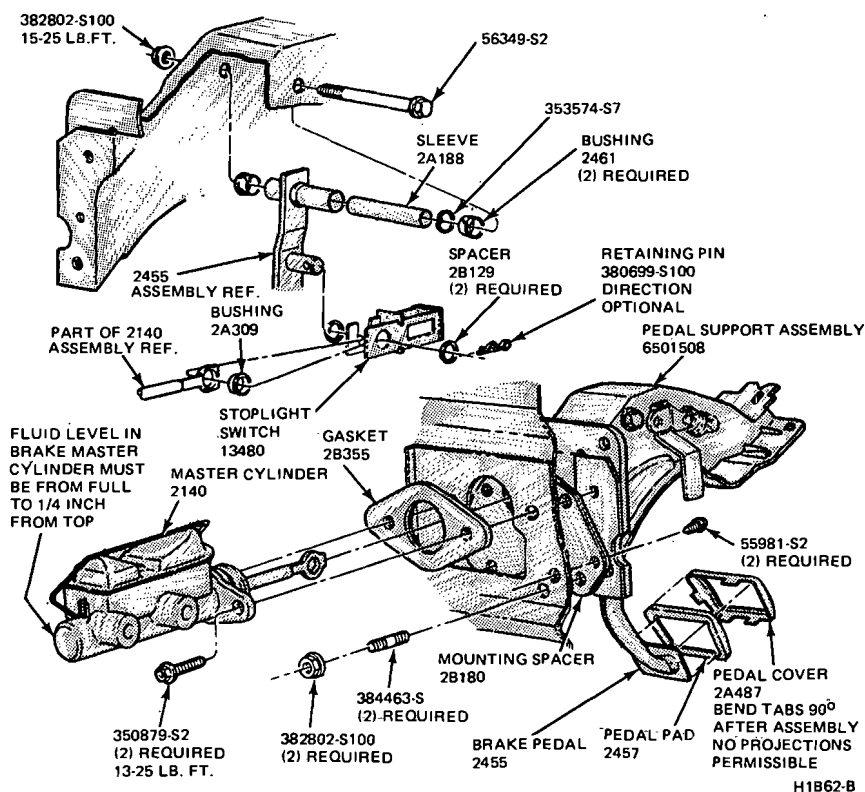
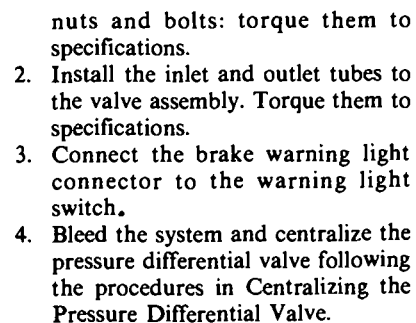


FIG. 11 Master Cylinder and Brake Pedal Installation—Non-Power Brake—Mustang and Cougar



BRAKE BOOSTER

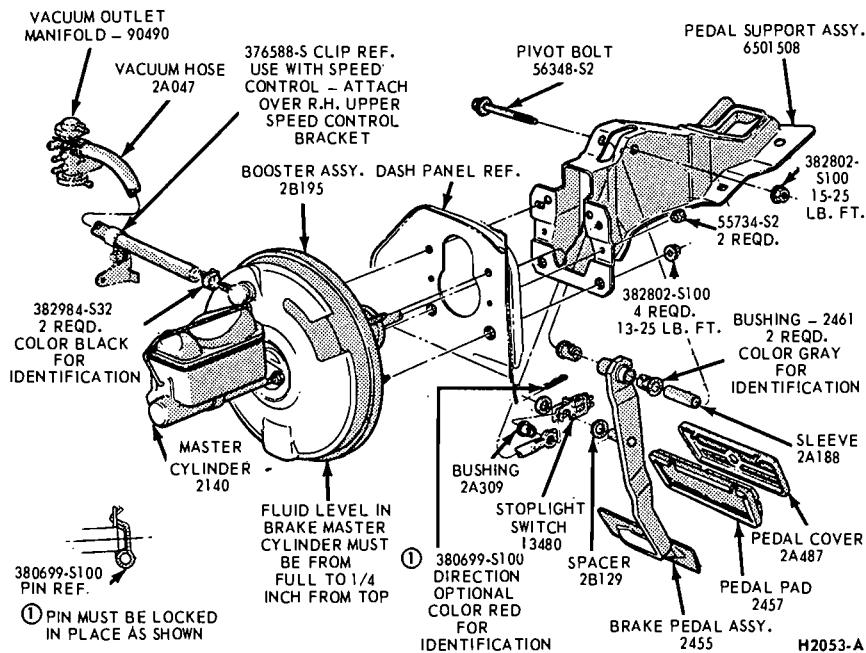
Removal

1. Working from inside the vehicle below the instrument panel, disconnect the booster push rod from the brake pedal assembly. To do this, proceed as follows:
Disconnect the stop light switch wires at the connector. Remove the hairpin retainer. Slide the stop light switch off from the brake pedal pin just far enough for the switch outer hole to clear the pin, and then remove the switch from the pin. Be careful not to damage the switch during removal. Slide the booster push rod and the nylon washers and bushing off the brake pedal pin (Figs. 14 thru 16).

FIG. 12 Master Cylinder and Brake Pedal Installation—Pinto



FIG. 13 Master Cylinder and Brake Pedal Installation—Maverick and Comet



2. Open the hood and remove the master cylinder from the booster. Secure it to one side without disturbing the hydraulic lines. It is not necessary to disconnect the brake lines, but care should be taken that the brake lines are not deformed. Permanent deformation of brake lines can lead to tube failure.
3. Disconnect the manifold vacuum hose from the booster unit.
4. Remove the booster-to-dash panel attaching nuts (Figs. 14 thru 16). Remove the booster and bracket assembly from the dash panel, sliding the push rod link out from the engine side of the dash panel.

Installation

1. Mount the booster assembly to the dash panel by inserting the push rod in through the hole and boot in the dash panel. Install the bracket-to-dash panel attaching lock nuts (Figs. 14 thru 16).
2. Connect the manifold vacuum hose to the booster.

FIG. 14 Master Cylinder and Brake Pedal Installation—Power Brake—Ford, Mercury and Meteor

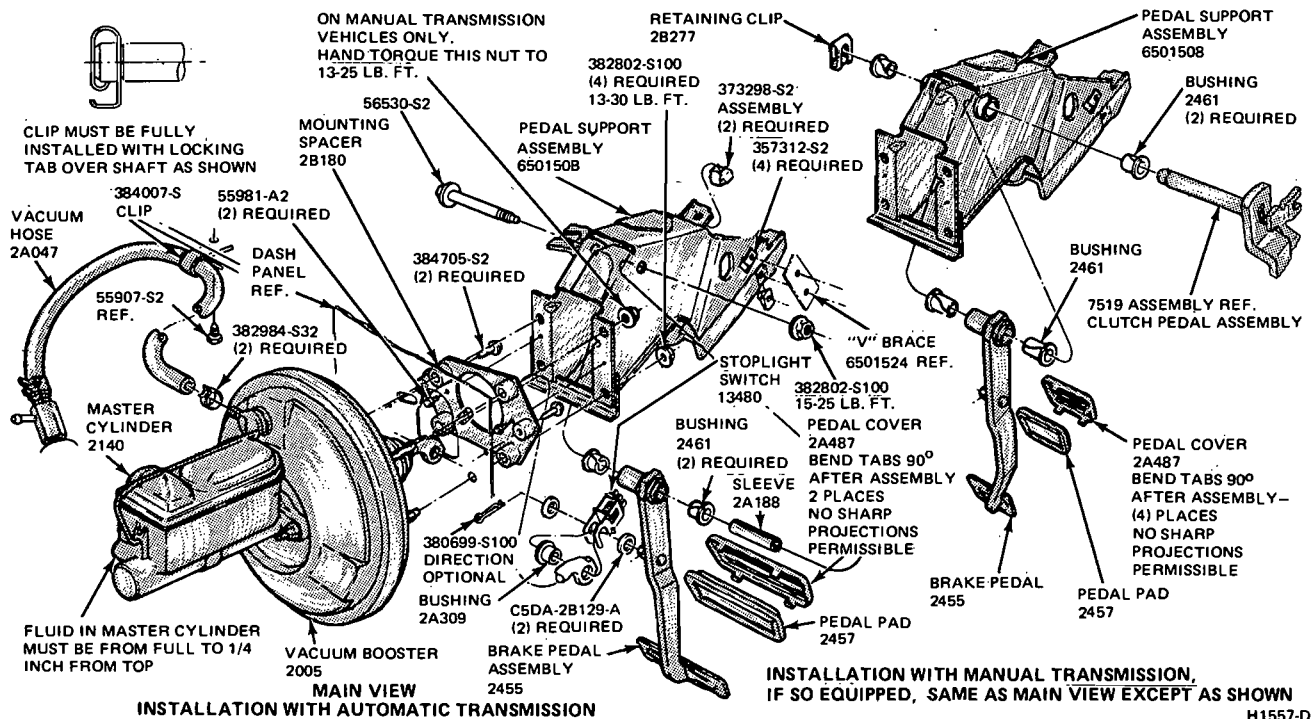


FIG. 15 Master Cylinder and Brake Pedal Installation—Power Brake—Torino and Montego

- Before installing the master cylinder, check the distance from the outer end of the booster assembly push rod to master cylinder surface. Turn the screw in or out to obtain the specified length. Refer to Part 12-01, Power Brake Master Cylinder Push Rod Adjustment. Install the master cylinder and torque the attaching nuts to specifications.
- Working from inside the vehicle below the instrument panel, connect the booster push rod to the brake pedal assembly. To do this, proceed as follows:

Install the inner nylon washer, the booster push rod, and the bushing on the brake pedal pin. Position the switch so that it straddles the push rod with the switch slot on the pedal pin and the switch outer hole just clearing the pin. Slide the switch completely onto the pin, and install the nylon washer as shown in Figs. 14 thru 16. **Be careful not to bend or deform the switch.** Secure these parts to the pin with the retainer. Connect the stop light switch wires to the connector, and install the wires in the retaining clip.

BRAKE PEDAL

COMET, MAVERICK, MONTEGO AND TORINO W/MANUAL SHIFT TRANSMISSION

Removal

- Remove the clutch pedal assist spring.
- Disconnect the clutch pedal-to-equalizer rod at the clutch pedal by removing the retainer and bushing.
- Disconnect the stop light switch wires at the connector.
- Remove the switch retainer, and slide the stop light switch off the brake pedal pin just far enough for the switch outer hole to clear the pin. Then lower the switch away from the pin.
- Slide the master cylinder or booster push rod and the nylon washers and bushing off from the brake pedal pin (Figs. 10, 13 and 15).
- Remove the retaining clip from the clutch and brake pedal shaft, then remove the clutch pedal assembly, the brake pedal assembly, and the bushings from the pedal support bracket.

Installation

- Apply a coating of SAE 10 engine oil to the bushings and locate all bushings in their proper places on the clutch and brake pedal support assemblies.
- Position the brake pedal to the

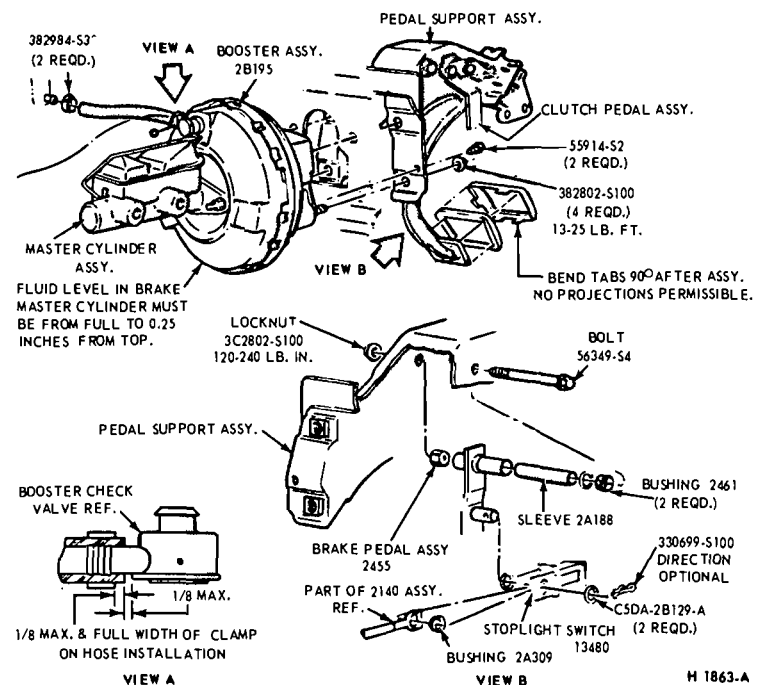


FIG. 16 Master Cylinder and Brake Pedal Installation—Power Brake—Mustang and Cougar

- support bracket, then install the clutch pedal and shaft assembly through the support bracket and brake pedal assembly. Install the retaining clip (Figs. 10, 13 and 15).
- Install the clutch pedal assist spring.
- Connect the clutch pedal-to-equalizer rod to the clutch pedal assembly with the bushing and the spring clip retainer. Apply SAE 10 engine oil to the bushing.
- Install the inner nylon washer, the master cylinder or booster push rod, and the bushing on the brake pedal pin. Position the switch so that it straddles the push rod with the switch slot on the pedal pin and the switch outer hole just clearing the pin. Slide the switch completely onto the pin, and install the outer nylon washer as shown in Figs. 11, 14 and 16. Secure these parts to the pin with the self-locking pin.
- Connect the stop light switch wires to the connector, and install the wires to the retaining clip.
- Adjust the clutch pedal free play (Group 16-02) to specification, if required.
- Check the Brake Pedal Free Height and Travel Measurements (Part 12-01, Section 1).

FORD, MERCURY, MUSTANG, AND COUGAR—ALL TRANSMISSIONS TORINO, MONTEGO W/AUTOMATIC TRANSMISSION

Removal

- Disconnect the stop light switch

wires at the connector.

- Remove the self-locking pin and slide the stop light switch off the brake pedal pin just far enough for the switch outer hole to clear the pin. Then lower the switch away from the pin. Slide the master cylinder or booster push rod and the nylon washers and bushing off from the brake pedal pin (Figs. 10, 11, 14, 15 and 16).
- Remove the locknut and bolt from the pedal support. Remove the pedal, washer, spacer and bushings from the support bracket.

Installation

- Apply a coating of SAE 10 engine oil to the bushings and locate the washer, spacer and bushings in their proper places on the pedal assembly (Figs. 10, 11, 14, 15 and 16).
- Position the brake pedal assembly to the support bracket, then install the pedal bolt through the support bracket and brake pedal assembly. Install the locknut.
- Install the inner nylon washer, the master cylinder or booster push rod, and the bushing on the brake pedal pin. Position the switch so that it straddles the push rod with the switch slot on the pedal pin, and the switch outer hole just clearing the pin. Slide the switch completely onto the pin, and install the outer nylon washer. Secure these parts to the pin with the self-locking pin.
- Connect the stop light switch wires to the connector, and install the wires in the retaining clip.

5. Check the Brake Pedal Free Height and Travel Measurements, Part 12-01.

MAVERICK, COMET, PINTO W/ AUTOMATIC TRANSMISSION

Removal

1. Disconnect the stop light switch wires at the connector
2. Remove the self locking pin and slide the stop light switch off the brake pedal pin just far enough for the switch outer hole to clear the pin, and then lower the switch away from the pin. Be careful not to damage the switch during removal. Slide the master cylinder push rod and the nylon washers and bushing off the brake pedal pin (Figs. 12 and 13).
3. Remove the retaining clip and washer from the brake pedal shaft, then remove the shaft, the brake pedal and the bushings from the pedal support bracket.

Installation

1. Apply a coating of SAE 10 Engine oil to the bushings and locate bushings in their proper places on the pedal assembly and pedal support bracket (Figs. 12 and 13).
2. Position the brake pedal assembly to the support bracket, then install the pedal shaft through the support bracket and brake pedal assembly. Install the retaining clip.
3. Install the inner nylon washer, the master cylinder push rod, and the bushing on the brake pedal pin. Position the switch so that it

straddles the push rod with the switch slot on the pedal pin and the switch outer hole just clearing the pin. Slide the switch completely onto the pin, and install the nylon washer as shown in Figs. 12 and 13. **Be careful not to bend or deform the switch.** Secure these parts to the pin with the hairpin retainer.

4. Connect the stop light switch wires to the connector, and install the wires in the retaining clip.
5. Check the Brake Pedal Free Height and Travel Measurements, Part 12-01.

PINTO W/MANUAL TRANSMISSION

Removal

1. Remove the clutch cable clevis shaft retainer and shaft from the clutch pedal (Fig. 12).
2. Disconnect the stop light switch wires at the connector.
3. Remove the switch self-locking pin and slide the stop light switch off the brake pedal pin just far enough for the switch outer hole to clear the pin. Then lower the switch away from the pin.
4. Slide the master cylinder push rod and the nylon washers and bushing off the brake pedal pin (Fig. 12).
5. Remove the retaining clip from the clutch and brake pedal shaft, then remove the clutch pedal and shaft assembly, the brake pedal assembly, and the bushings from the pedal support bracket (Fig. 12).

Installation

1. Apply a coating of SAE 10 engine oil

to the bushings and locate all bushings in their proper places on the pedal support and brake pedal assemblies.

2. Position the brake pedal to the support bracket, then install the clutch pedal and shaft assembly through the support bracket and brake pedal assembly. Install the spring clip (Fig. 12).
3. Position the clutch cable clevis to the clutch pedal assembly. Install the clevis shaft and spring clip retainer. Apply SAE 10 engine oil to the shaft.
4. Install the inner nylon washer, the master cylinder push rod, and the bushing on the brake pedal pin. Position the switch so that it straddles the push rod with the switch slot on the pedal pin and the switch outer hole just clearing the pin. Slide the switch completely onto the pin, and install the outer nylon washer as shown in Fig. 12. Secure these parts to the pin with the self-locking pin.
5. Connect the stop light switch wires to the connector, and install the wires to the retaining clip.
6. Adjust the clutch pedal free play (Group 16) to specification, if required.
7. Check the Brake Pedal Free Height and Travel Measurements (Part 12-01, Section 1).

OVERHAUL

BRAKE DRUM REFINISHING

Minor scores on a brake drum can be removed with sandpaper. A drum that is excessively scored or shows a total indicator runout of over 0.007 inch should be refinished. Remove only enough stock to eliminate the scores and true up the drum. Brake drum maximum inside diameter is shown on each drum (Fig. 17). If the maximum inside diameter shown on the drum is exceeded either through wear or refinishing, the drum must be replaced.

Check the inside diameter of the brake drum with a brake drum micrometer (Tool FRE-1432).

After a drum is refinished, wipe the refinished surface with a cloth soaked in clean denatured alcohol. If one drum is refinished, the opposite drum on the same axle should also be refinished to the same size.

BRAKE SHOES

Relining

Brake linings that are worn to within 1/32 inch of a rivet head or have been contaminated with brake fluid, grease or oil must be replaced. Failure to replace worn linings will result in a scored drum. **When it is necessary to replace linings, they must also be replaced on the wheel on the opposite side of the vehicle. Inspect brake shoes for distortion, cracks, or looseness. If this condition exists, the shoe must be discarded. Do not attempt to repair a damaged brake shoe.**

1. Wash the brake shoes thoroughly in a clean solvent. Remove all burrs or rough spots from the shoes.
2. Check the inside diameter of the brake drum with a brake drum micrometer (Tool FRE-1432).
3. Position the new lining on the shoe.

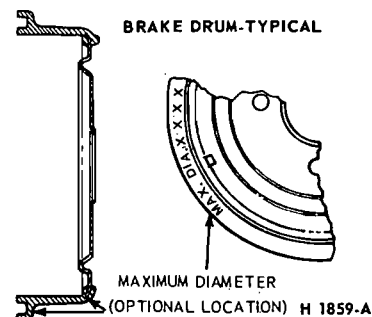


FIG. 17 Brake Drum Maximum Inside Braking Surface Diameter Marking Location

Starting in the center, insert and secure the rivets, working alternately towards each end. **Replacement linings are ground and no further grinding is required.**

SPECIFICATIONS AND SPECIAL TOOLS.

DRUM BRAKE LINING DIMENSIONS (INCHES)

FORD-MERCURY-METEOR					
MODELS	POSITION	COLOR CODE	BRAKE SIZE	LINING SIZE ①	
				FRONT	REAR
Ford, Mercury, Meteor Passenger Cars	Primary	Yellow-Black	11	N/A	2.25 x 9.38
	Secondary	Blue-Blue	11	N/A	2.25 x 12.12
Ford, Mercury, Meteor Passenger Station Wagons	Primary	Yellow-Black	11	N/A	2.50 x 9.38
	Secondary	Blue-Blue	11	N/A	2.50 x 12.12
Ford, Mercury Police Sedans and Station Wagons with 351 and 400 CID Engines	Primary	Yellow-Black	11	N/A	2.50 x 9.38
	Secondary	Blue-Blue	11	N/A	2.50 x 12.12
Ford, Mercury Police Sedans with 429 and 460 CID Engines and Police Station Wagons with 429 CID Engines	Primary	Yellow-Black	11	N/A	2.50 x 9.38
	Secondary	Blue-Blue	11	N/A	2.50 x 12.12
TORINO-MONTEGO					
Sedans—All Engines Station Wagons—250 and 302 CID	Primary	Yellow-Black	10	N/A	2.50 x 8.43
	Secondary	Blue-Blue	10	N/A	2.50 x 10.82
Torino Taxi—250 and 302 CID	Primary	Yellow-Black	10	N/A	2.50 x 8.43
	Secondary	Blue-Blue	10	N/A	2.50 x 10.82
Station Wagons, and Ranchero 351, 400, and 429 CID Engines	Primary	Yellow-Black	11	N/A	2.25 x 9.38
	Secondary	Blue-Blue	11	N/A	2.25 x 12.12
Police Sedan with 250, 351, 400, 429 and 460 CID Engine	Primary	Yellow-Black	11	N/A	2.25 x 9.38
	Secondary	Blue-Blue	11	N/A	2.25 x 12.12
PINTO					
1600 cc Engine, Sedan	Primary	Yellow-Black	9	2.0 x 6.12 ②	1.50 x 6.12
	Secondary	Blue-Black	9	2.0 x 8.63 ②	1.50 x 8.63
2000 cc Engine, Sedan and Station Wagon	Primary	Yellow-Black	9	N/A	1.75 x 6.12
	Secondary	Blue-Blue	9	N/A	1.75 x 8.63
MUSTANG AND COUGAR					
Mustang 250 and 302 CID (Except Convertible)	Primary	Yellow-Black	10	2.50 x 8.43	2.00 x 8.43
	Secondary	Blue-Blue	10	2.50 x 10.82	2.00 x 10.82
Mustang and Cougar 351 CID (Also Mustang Convertible)	Primary	Yellow-Black	10	N/A	2.00 x 8.43
	Secondary	Blue-Blue	10	N/A	2.00 x 10.82
MAVERICK AND COMET					
All Models	Primary	Yellow-Black	10	2.50 x 8.43	1.75 x 8.43
	Secondary	Blue-Black	10	2.50 x 10.82	1.75 x 10.82
LINCOLN CONTINENTAL					
All Models	Primary	Yellow-Black	11	N/A	2.50 x 10.52
	Secondary	Blue-Blue	11	N/A	2.50 x 12.12
THUNDERBIRD AND CONTINENTAL MARK IV					
All Models	Primary	Yellow-Black	11	N/A	2.50 x 9.38
	Secondary	Blue-Blue	11	N/A	2.50 x 12.12

① Wear Limits — Riveted 0.031 from top of rivets; Bonded: 0.030 total lining thickness.

② Front Disc Brakes RPD

BORE DIAMETERS—BRAKE DRUM, WHEEL CYLINDER AND MASTER CYLINDER

Car Line	Models	Brake Drum		Wheel Cylinder Bore Dia.		Master Cylinder Bore Dia.	
		Inside Diameter	Boring Limit (Max.) ①	Front ②	Rear ②	With Power Brake	Less Power Brake
Ford Mercury and Meteor	All	11.030	11.090	1.125	1.00	1.000	1.000
Montego, Torino ④	All	10.000	10.060	N/A	1.000	1.000	1.000
Pinto	All	9.000	9.060	1.000	0.719③	N/A	0.9375
Maverick and Comet	All	10.000	10.060	1.125	0.875	N/A	1.000
Mustang and Cougar	All	10.000	10.060	1.125	0.875	1.000	1.000
Thunderbird	All	11.030	11.090	N/A	1.000	1.000	N/A
Continental Mark IV	All	11.030	11.090	N/A	1.000	1.000	N/A
Lincoln Continental	All	11.030	11.090	N/A	1.00	1.000	N/A

(1)Max. Runout 0.007 ③ Station Wagon 0.875 ④ Torino and Montego 351, 400 & 429 CID Station Wagon & Police Same as Ford
 (2)Max. Allowable Hone 0.003

CH1864-C

DRUM BRAKE TORQUE LIMITS—FT. LBS.

	Ford-Mercury Meteor	Torino, Pinto Montego, Comet Maverick	Mustang- Cougar	Thunderbird Continental Mark IV	Lincoln Continental
Master Cylinder to Dash Panel Screw	13-25	13-25	13-25		
Master Cylinder to Booster	13-25	13-25	13-25	13-25	13-25
Booster to Dash Panel	13-25	13-25	13-25	13-25	13-25
Wheel Cylinder to Backing Plate Screws	10-20	10 in. Brake 10-20	10-20	10-20	10-20
		9 in. Brake 6-10			
Wheel Cylinder & Backing Plate Anchor Pin Nut	20-30				
Rear Brake Backing Plate to Axle Housing:	Removable Carrier				50-75
	Integral Type	20-40	20-40	20-40	
Front Brake Backing Plate to Spindle	25-45	20-35	20-35		
Pressure Differential Valve Bracket Bolts and Nuts	7-11	7-11	7-11	7-11	7-11
Wheel Cylinder Bleeder Screw	6-15	32-65 Inch-lb.	32-65 Inch-lb.	6-15	6-15
Brake Hose Connection to Front Wheel Cylinder		12-20	12-20		
Brake Line Connection to Rear Axle Housing:	Removable Carrier	12-19	12-19	30-40	
	Integral Type	12-19	12-19		
Hydraulic Tube Connections ①	3/8 x 24	10-15	10-15	10-15	10-15
	7/16 x 24	10-15	10-15	10-15	10-15
	1/2 x 20	10-17	10-17	10-17	10-17
	9/16 x 18	10-17	10-17	10-17	10-17
Brake Pedal Pivot Shaft Nut	15-25	15-25	15-25	15-25	
Wheel to Hub and Drum	70-115	70-115	70-115	70-115	70-115
① All hydraulic lines must be tightened to the specific torque value and be free of fluid leakage.					

SERVICE TOOLS

Tool No.	Description	Tool No.	Description
HRE 8650 (Rotunda)	Brake Adjusting Gage	Tool 7000-DE	Rubber Tipped Air Nozzle
BL-41-A (Snap-on)	Brake Cylinder Retaining Clamp	Tool 33621	Internal Snap Ring Pliers
B3404-B (Snap-on)	Brake Adjusting Tool	Milbar 1112-144	
2162	Adapter Cap		Inch Pound Torque Wrench
BT-11 (Snap-on)	Brake Shoe R & R Spring	T71P-4234-A (Ford) Rotunda FRE 1432	Axle Shaft Remover Brake Drum Micrometer

CH1865-C

PART 12-20 Disc Brakes—Single Piston Floating and Sliding Caliper

COMPONENT INDEX Applies to Models Indicated	All Models	Ford	Mercury	Meteor	Cougar	Torino	Comet, Maverick	Pinto	Montego	Mustang	Lincoln- Continental	Thunderbird	Continental- Mark IV
BRAKE BOOSTER													
Description		20-05	20-05	20-05	20-05	20-05	N/A	N/A	20-05	20-05	20-05	20-05	20-05
Removal and Installation		20-16	20-16	20-16	20-16	20-16	N/A	N/A	20-16	20-16	20-16	20-16	20-16
BRAKE PEDAL (See Part Removal and Installation 12-02)													
DISC BRAKE													
Description		20-05	20-05	20-05	20-04	20-05	N/A	20-04	20-05	20-04	20-05	20-05	20-05
DISC BRAKE CALIPER													
Cleaning and Inspection		20-18	20-18	20-18	20-18	20-18	N/A	20-18	20-18	20-18	20-18	20-18	20-18
Disassembly and Overhaul		20-18	20-18	20-18	20-18	20-18	N/A	20-18	20-18	20-18	20-18	20-18	20-18
Removal and Installation		20-07	20-07	20-07	20-06	20-07	N/A	20-06	20-07	20-06	20-07	20-07	20-07
DISC BRAKE CALIPER AND ANCHOR PLATE													
Removal and Installation		20-13	20-13	20-13	20-13	20-13		20-13	20-13	20-13	20-13	20-13	20-13
DISC BRAKE ROTOR AND HUB													
Cleaning and Inspection-See Part 12-01							N/A						
Refinishing		20-17	20-17	20-17	20-17	20-17	N/A	20-17	20-17	20-17	20-17	20-17	20-17
Removal and Installation		20-12	20-12	20-12	20-12	20-12	N/A	20-12	20-12	20-12	20-12	20-12	20-12
DISC BRAKE ROTOR SPLASH SHIELD SHIELD													
Removal and Installation		20-15	20-15	20-15	20-15	20-15	N/A	20-15	20-15	20-15	20-15	20-15	20-15
DISC BRAKE SHOE AND LINING													
Cleaning and Inspection-See Part 12-01							N/A						
Removal and Installation		20-09	20-09	20-09	20-10	20-11	N/A	20-10	20-11	20-10	20-09	20-11	20-11
DUAL BRAKE SYSTEM													
Description		20-02	20-02	20-02	20-02	20-02	N/A	20-02	20-02	20-02	20-02	20-02	20-02
MASTER CYLINDER													
Cleaning and Inspection		20-19	20-19	20-19	20-19	20-19	N/A	20-19	20-19	20-19	20-19	20-19	20-19
Disassembly and Overhaul		20-17	20-17	20-17	20-17	20-17	N/A	20-17	20-17	20-17	20-17	20-17	20-17
Removal and Installation-Power		20-15	20-15	20-15	20-15	20-15	N/A	N/A	20-15	20-15	20-15	20-15	20-15
PRESSURE DIFFERENTIAL AND PRESSURE CONTROL VALVE													
Removal and Installation		20-16	20-16	20-16	20-16	20-16	N/A	20-16	20-16	20-16	20-16	20-16	20-16
SPECIFICATIONS AND SPECIAL SERVICE TOOLS		20-21	20-21	20-21	20-21	20-21							

A page number indicates that the item is for the vehicle(s) listed a
N/A indicates that the item is not applicable to the vehicle(s) listed

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